

The background of the slide is a photograph of a serene lake scene. In the distance, a traditional Chinese-style bridge with a circular opening spans across the water. The sky is overcast and grey. The water is calm, reflecting the bridge and the sky. In the middle ground, a large flock of birds is flying over the lake. In the foreground, there are large, dark green lotus leaves and stems growing out of the water.

Mesosopic Modeling of PEMFC Catalyst Layers

Pore Scale

Pang-Chieh (Jay) Sui

School of Automotive Engineering, Wuhan University of Technology, Wuhan, China
Institute for Integrated Energy Systems, University of Victoria, Canada

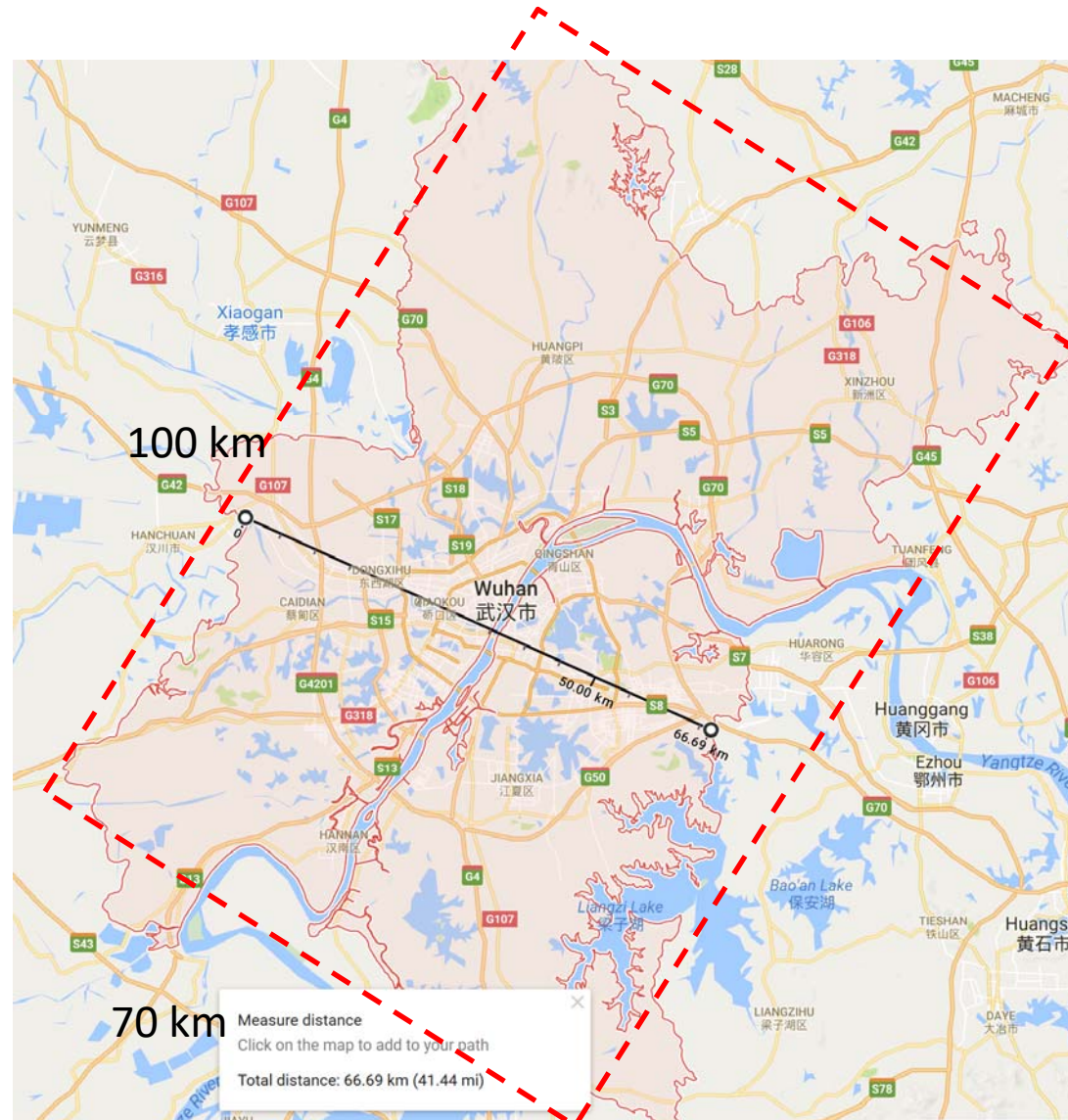
PIMS-Workshop on Mathematical Science and Clean Energy Applications, Vancouver, Canada, 5.23.2019

Outline

- **Overview**
 - Fuel cell 101, PDE, CFD
- **Macroscopic CL models**
 - Volume averaging method
- **Mesosopic modeling**
 - Pore scale model

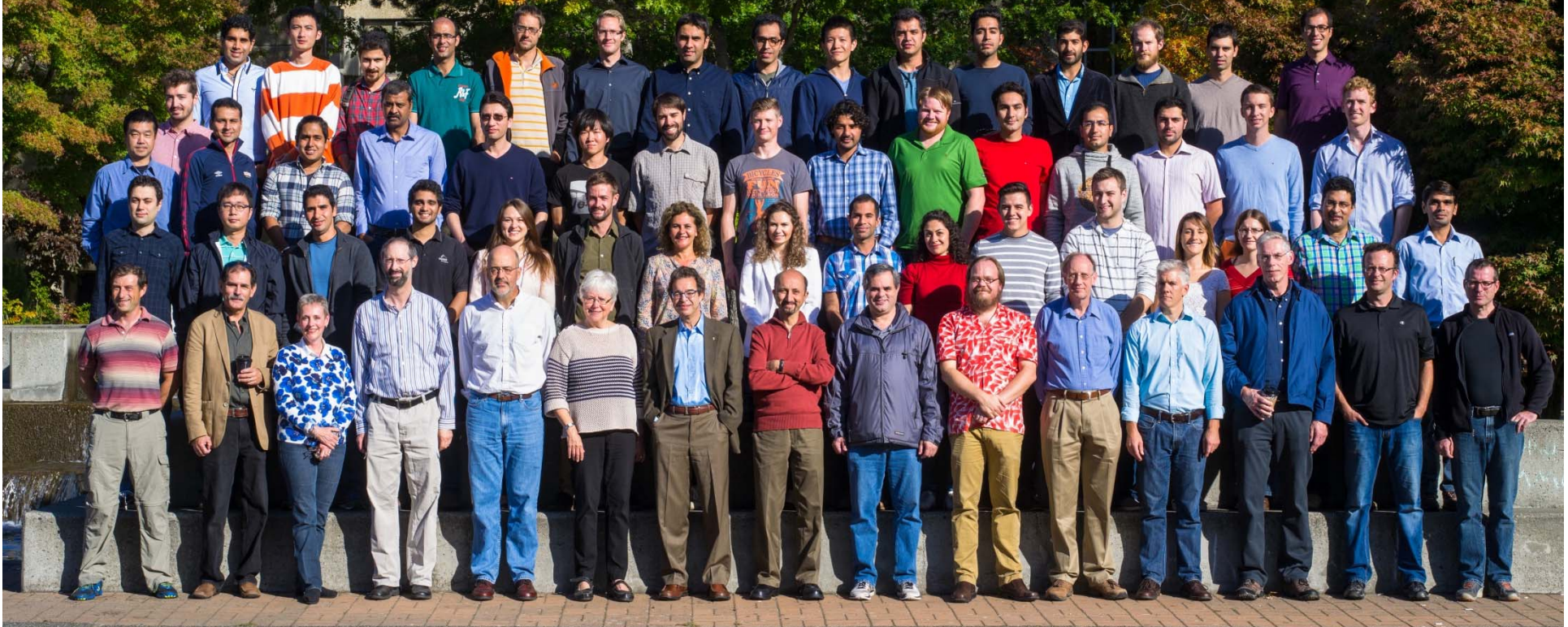


- **10+** million population (#6 in China)
- **~1.3 million** university students (#1 in the world)
- One of four FC R&D1 clusters in China



Institute for Integrated Energy Systems (IESVic)

- 16 Faculty, 6 disciplines
- 2 Support staff



- ~10 Research Associates/PDFs
- ~40 Graduate Students

Research at IESVic

<http://www.uvic.ca/iesvic>

Energy systems



Renewable energy



Clean transportation



Energy technology



Sustainable communities



Human dimensions



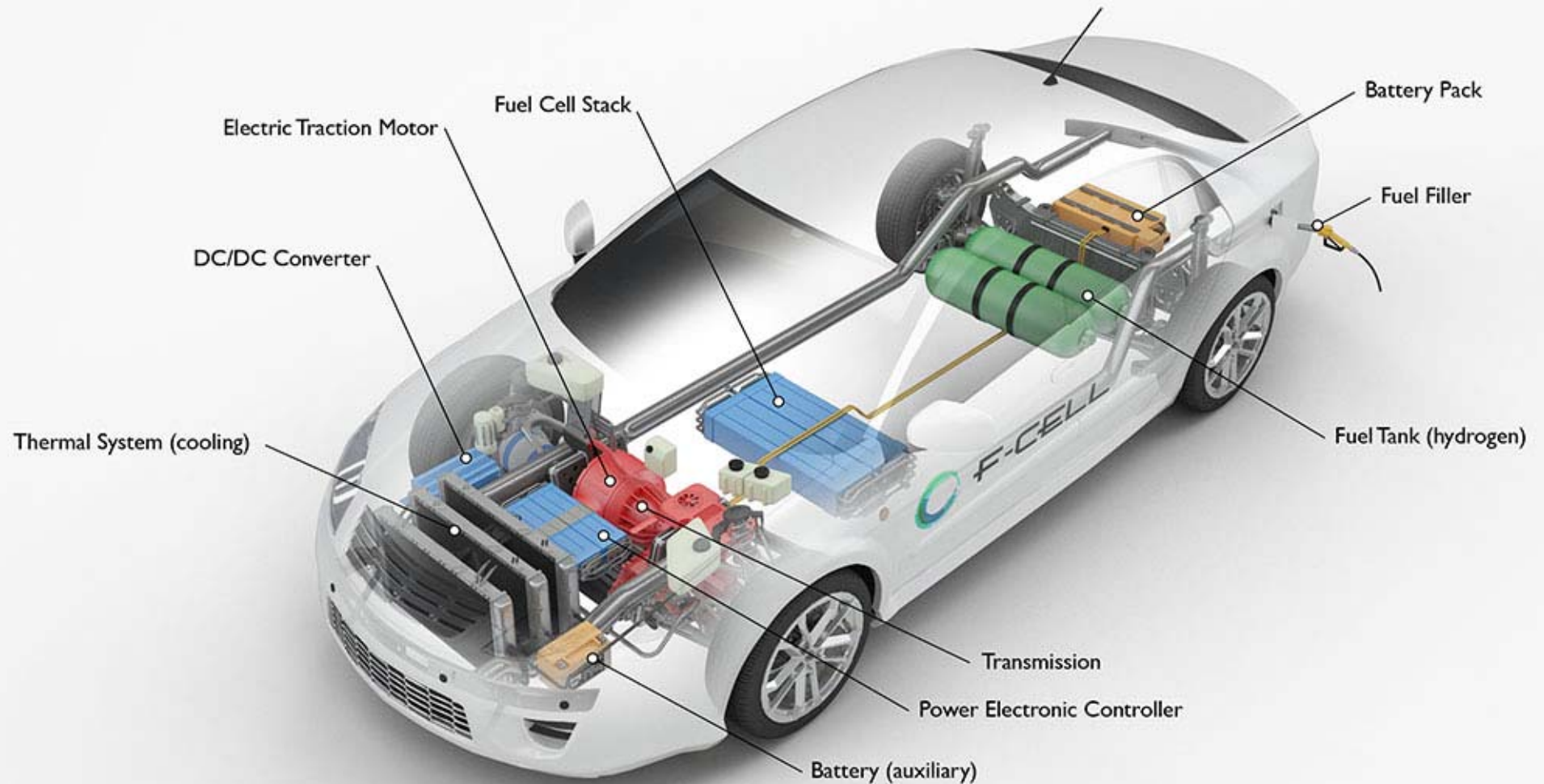
EnVision 2019

May 2-3, 2019



Fuel Cell Vehicle (FCV)

Hydrogen Fuel Cell Vehicle



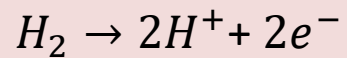
afdc.energy.gov

<https://afdc.energy.gov/vehicles/how-do-fuel-cell-electric-cars-work>

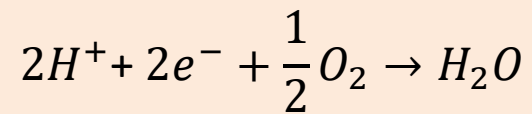
Working principle: PEMFC

PEM = Proton Exchange Membrane

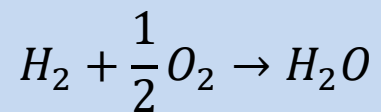
Hydrogen oxidation



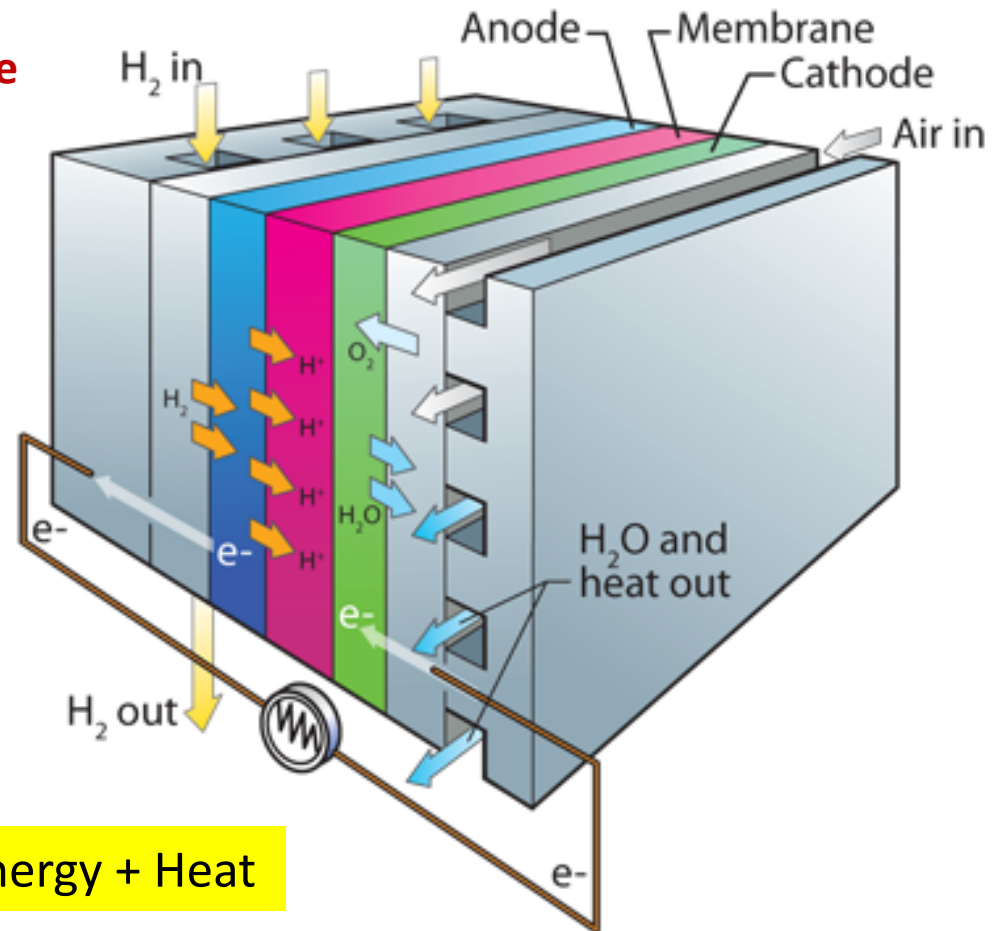
Oxygen reduction



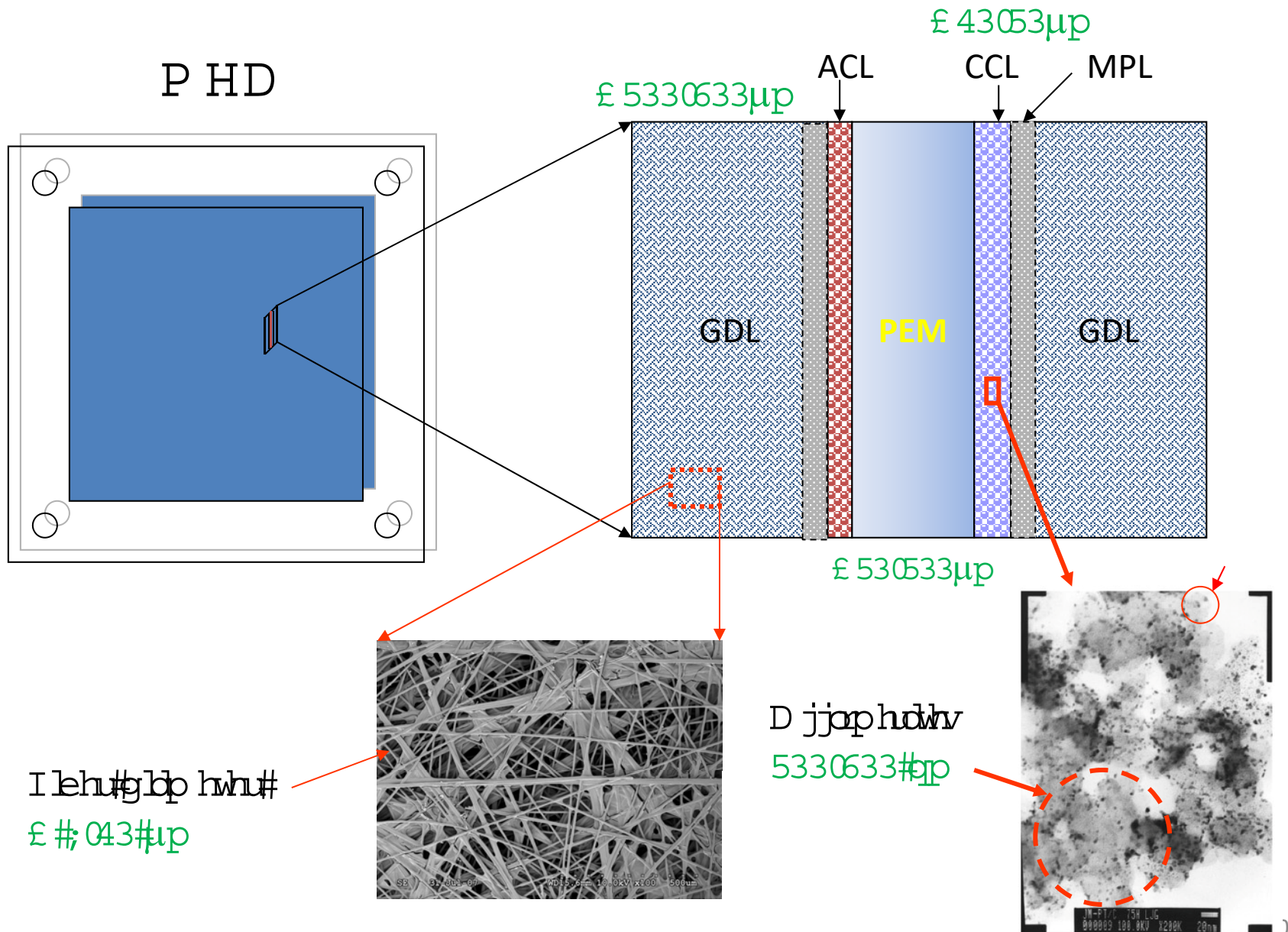
Net reaction



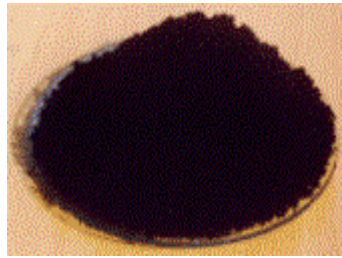
Chemical energy \rightarrow Electrical energy + Heat



Membrane Electrode Assembly



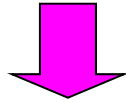
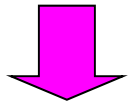
Steps to make MEAs



Pt/C particles + Solvent



Ionomer solution



Sonication



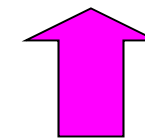
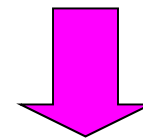
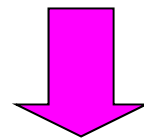
PEM



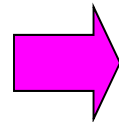
GDL



MEA

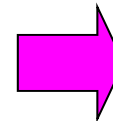


Ink



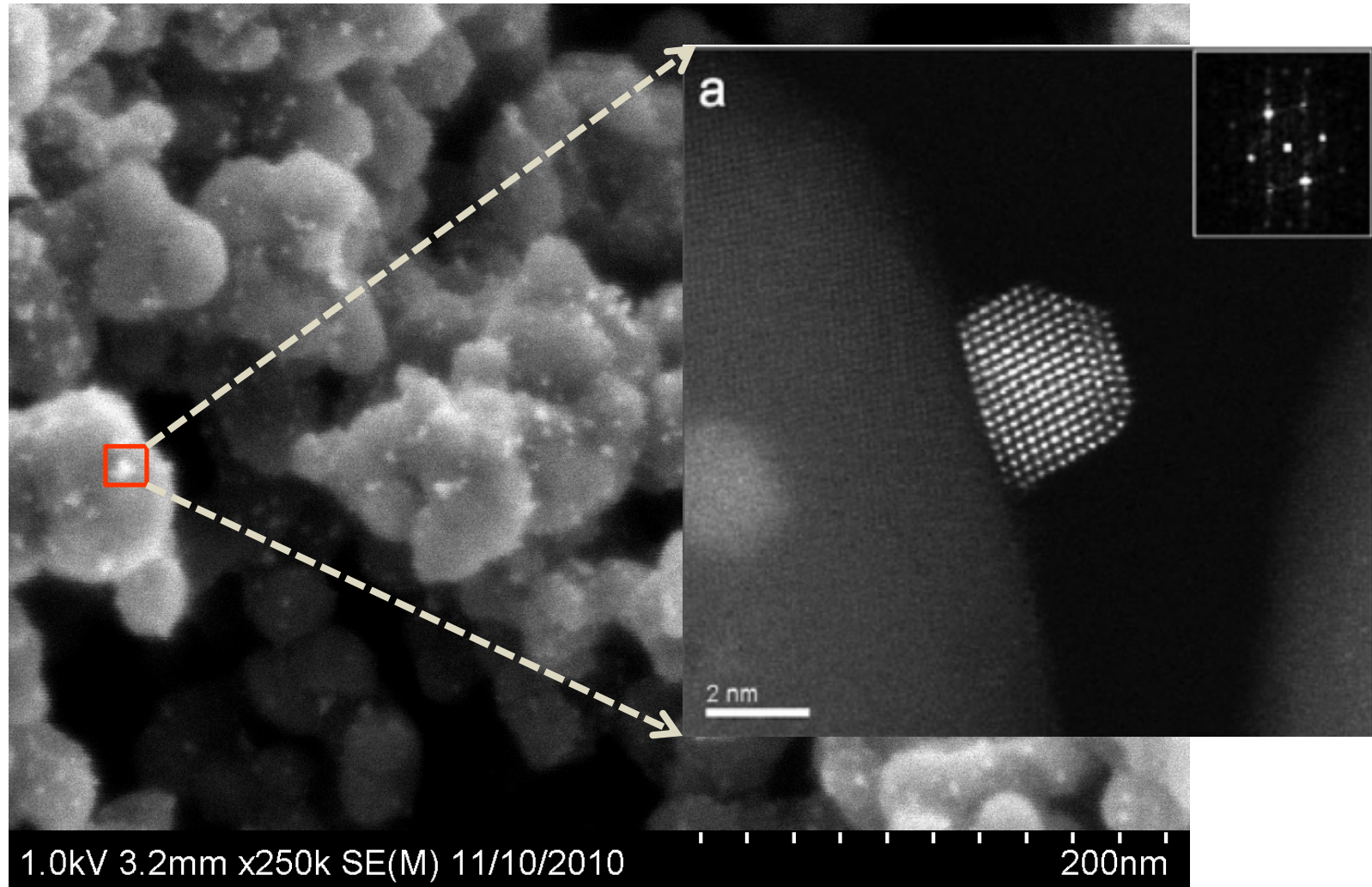
Spray Coater

CCM

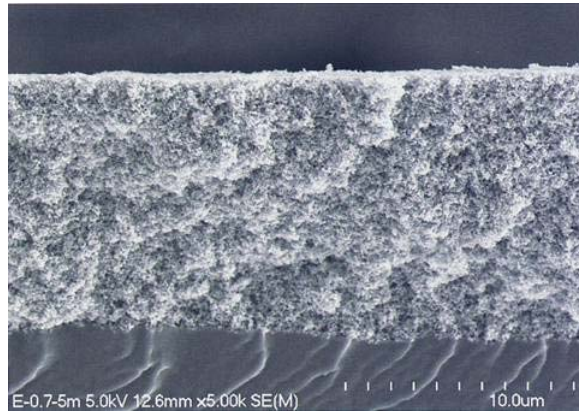


Hot Press

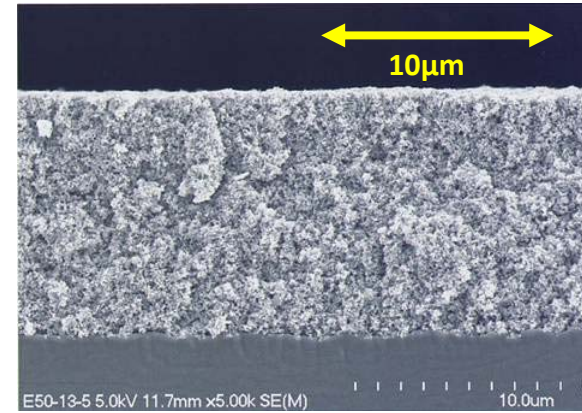
Catalyst layer



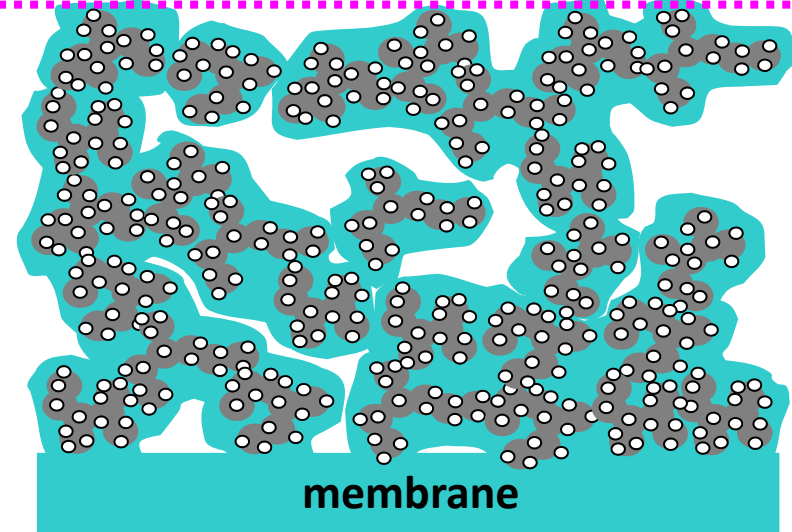
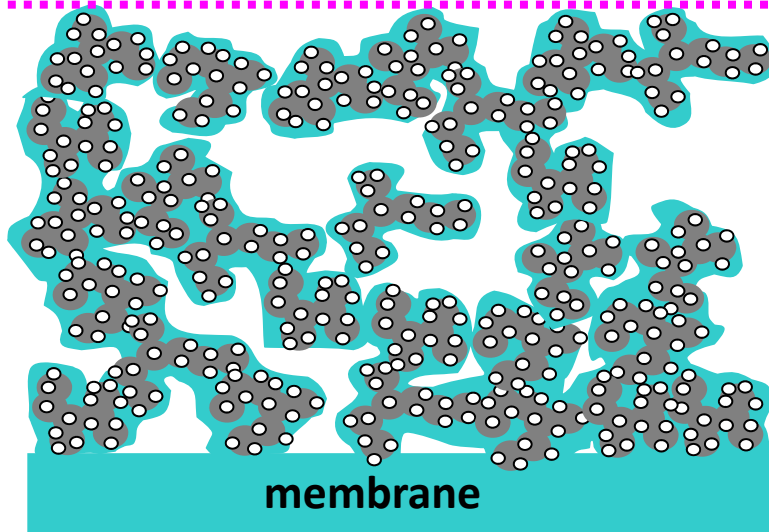
Microstructures



Low ionomer loading



High ionomer loading



LENGTH SCALES & TRANSPORT PROCESSES



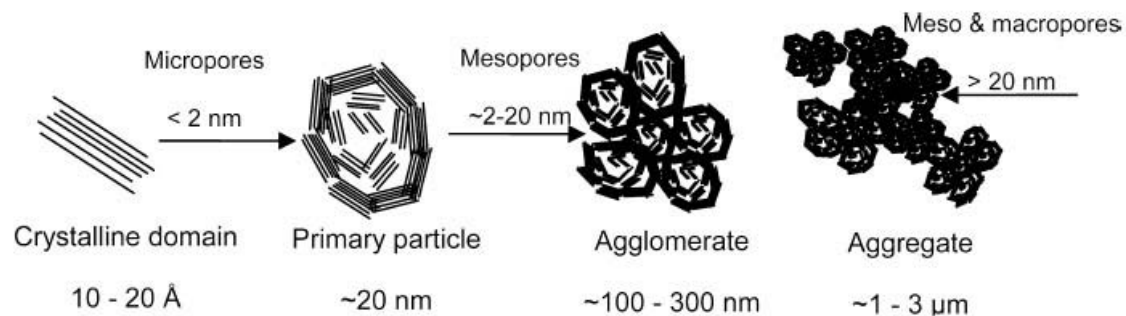


FIGURE 2. Schematic representation of the microstructures of carbon black supports: turbostratic crystalline domain, primary carbon particle, agglomerate, and aggregate of agglomerates. Representative micro-, meso-, and macropores are indicated by arrows.

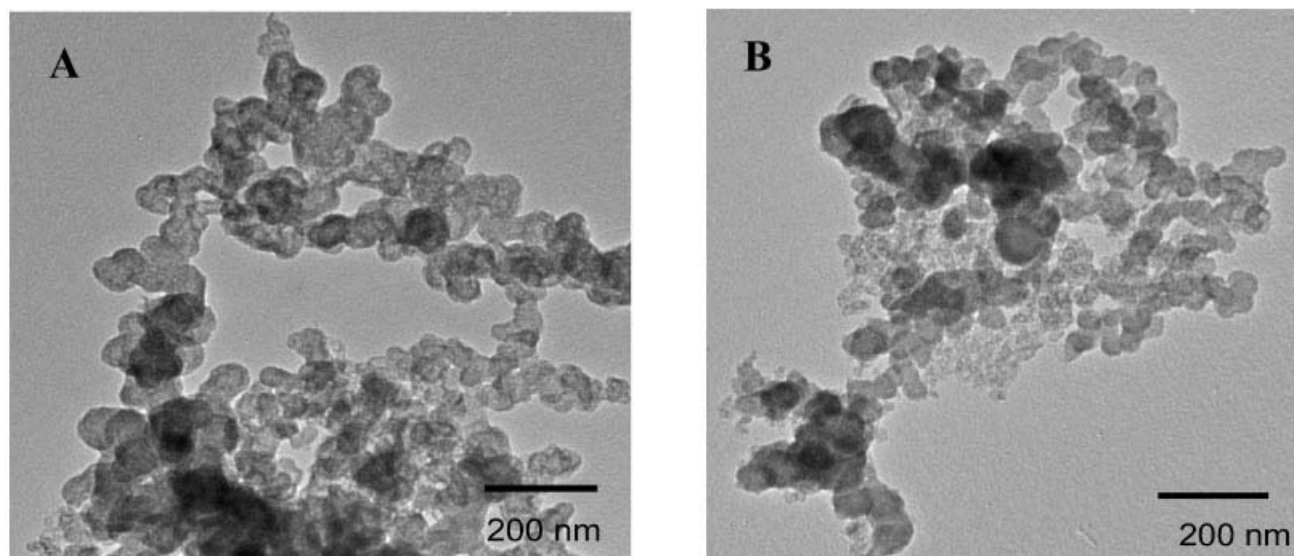


FIGURE 3. TEM micrographs of (a) Ketjen Black and (b) Vulcan XC-72 carbon aggregates.

Source:

On the Micro-, Meso-, and Macroporous Structures of Polymer Electrolyte Membrane Fuel Cell Catalyst Layers, Soboleva et al., (SFUF, NRC-IFCI), 2010, ACS Applied Materials & Interfaces

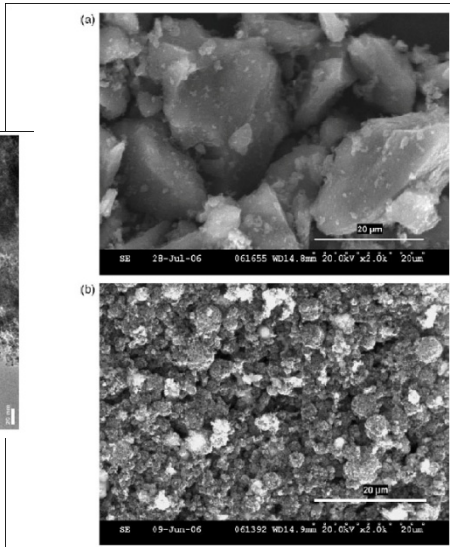
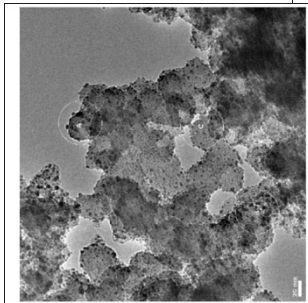


Figure 20.4. Scanning electron micrographs of a) aggregates obtained in a conventional electrocatalyst synthesis and b) aggregate size distribution of the electrocatalyst powders obtained by spray conversion. (Images courtesy of NRC-IFCI.)

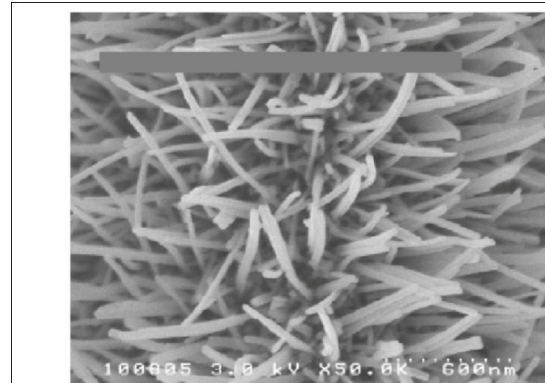
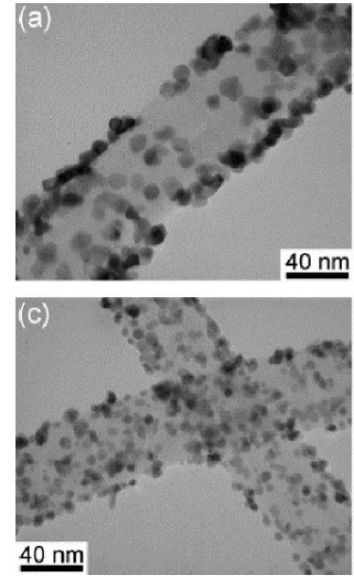
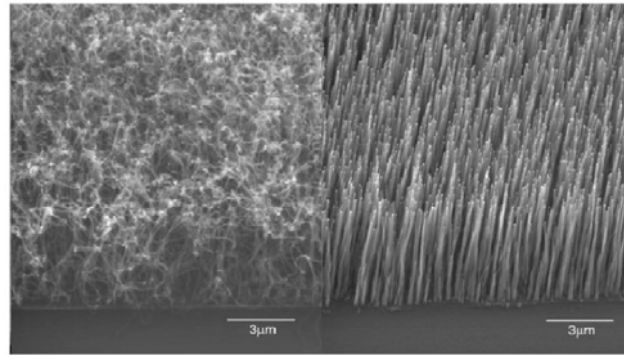


Figure 20.16. As-grown 3M, PR149 whiskers. (Image reproduced courtesy of 3M Corporation.)

Source:
 Spray-based and CVD processes for synthesis of fuel cell catalysts and thin catalyst layers, R. Maric (NRC-IFCI)

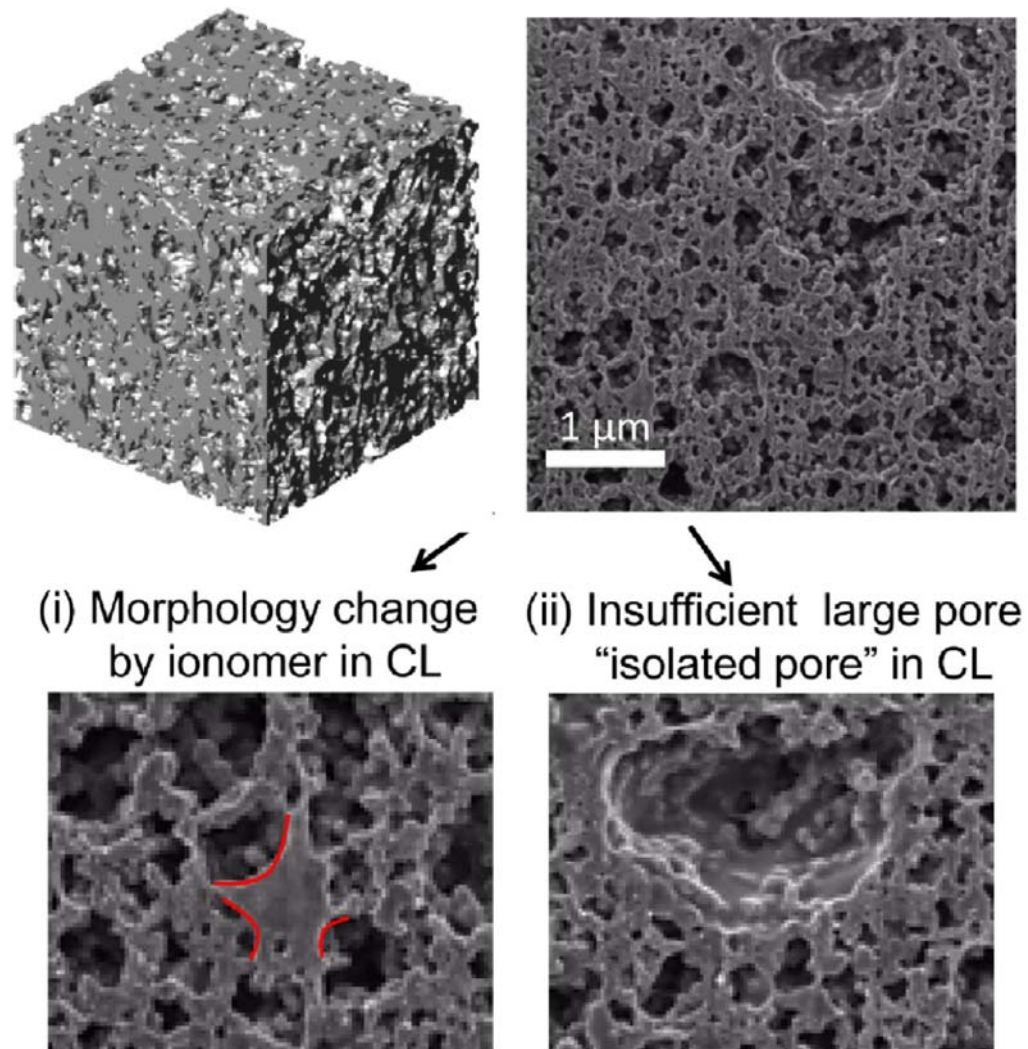
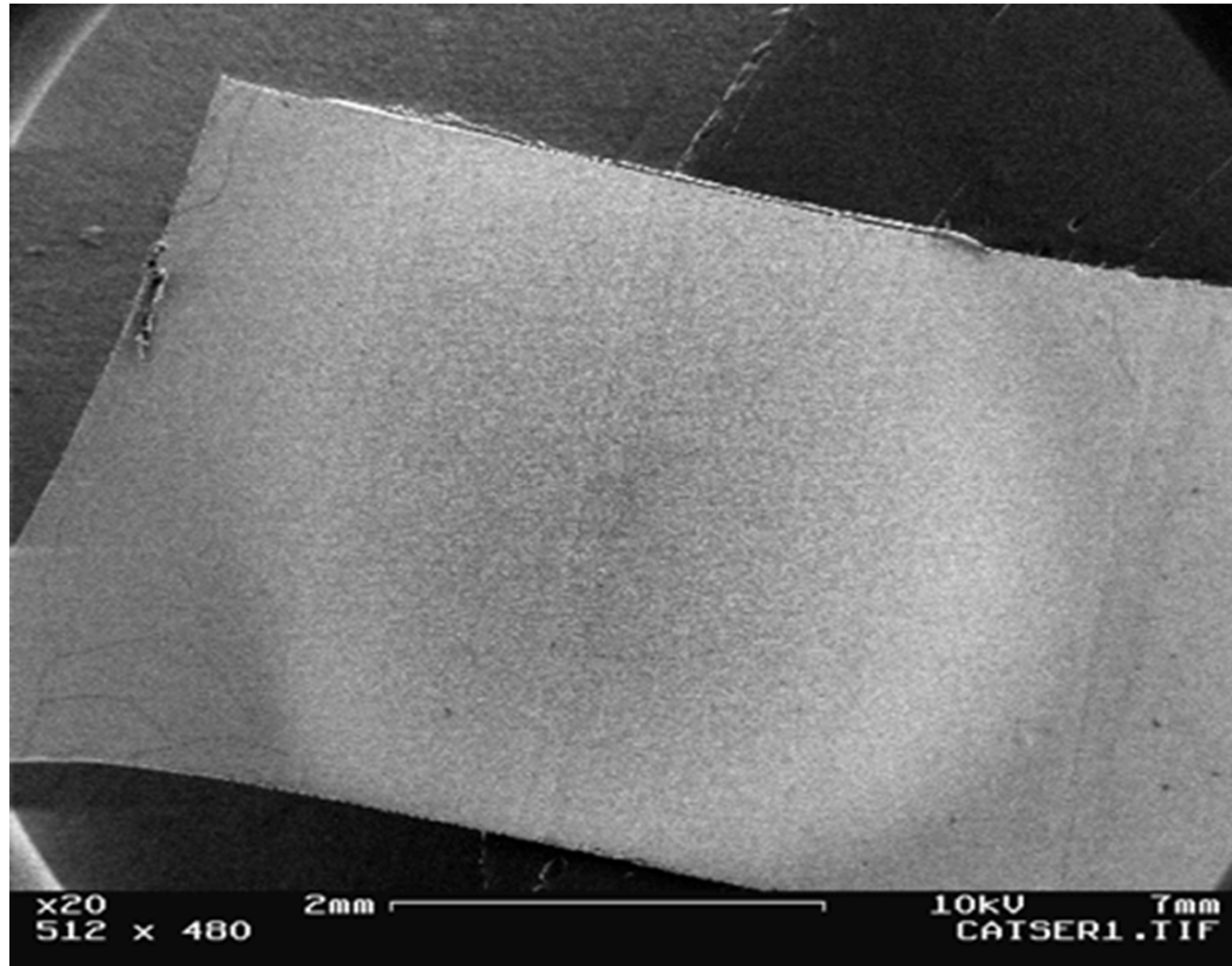


Fig. 2 – Cross-sectional view of CL obtained by FIB-SEM from Inoue et al. [32].

“Understanding formation mechanism of heterogeneous porous structure of catalyst layer in polymer electrolyte fuel cell”, Gen Inoue, Motoaki Kawase, International Journal of Hydrogen Energy 41(2016)21352-21365

SEM images at different magnifications

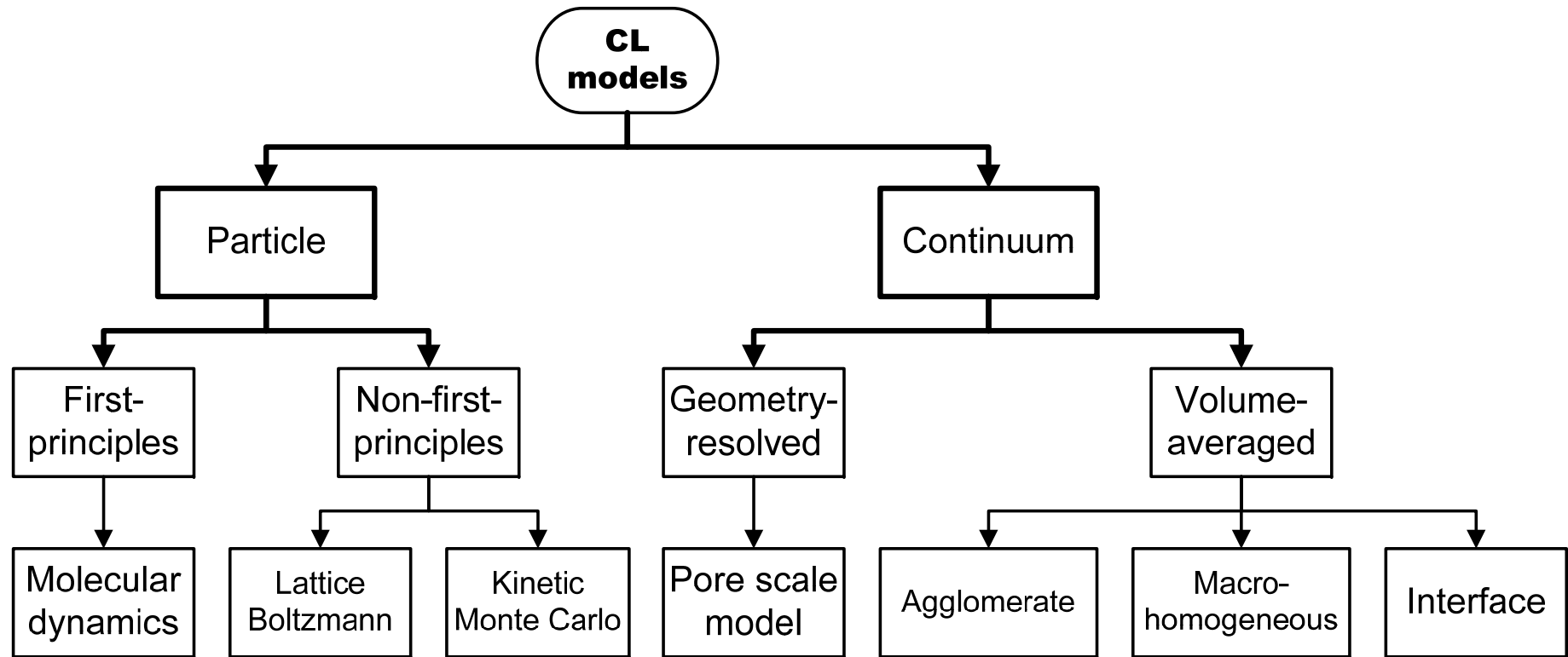


Quantitative description of porous media

- **Process-independent**
 - Porosity, tortuosity
 - Pore size distribution
 - Multi-point statistics*
- **Process-dependent**
 - Effective transport properties
 - Effectiveness

* *“Stochastic Characterization and Reconstruction of Porous Media”, Lalit Mohan Pant, Ph.D. dissertation, University of Alberta, 2016*

Classification of CL models



Microscopic,
atomistic

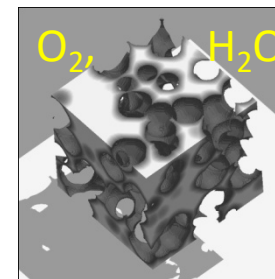
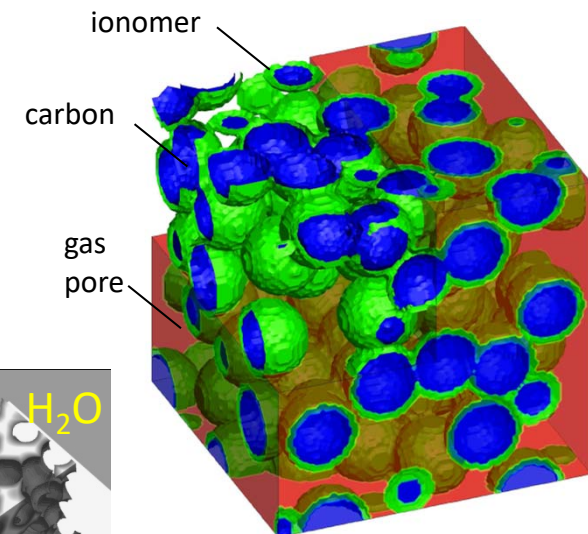
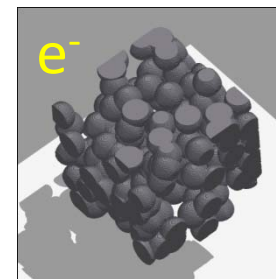
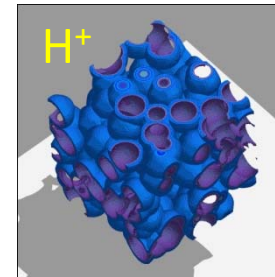


Mesososcopic

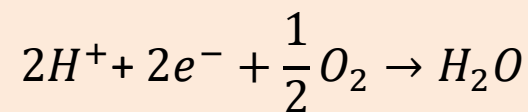
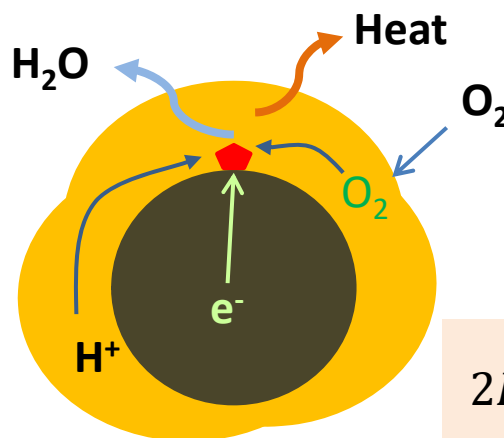
Macroscopic

Salient features of transport phenomena in PEMFC catalyst layer

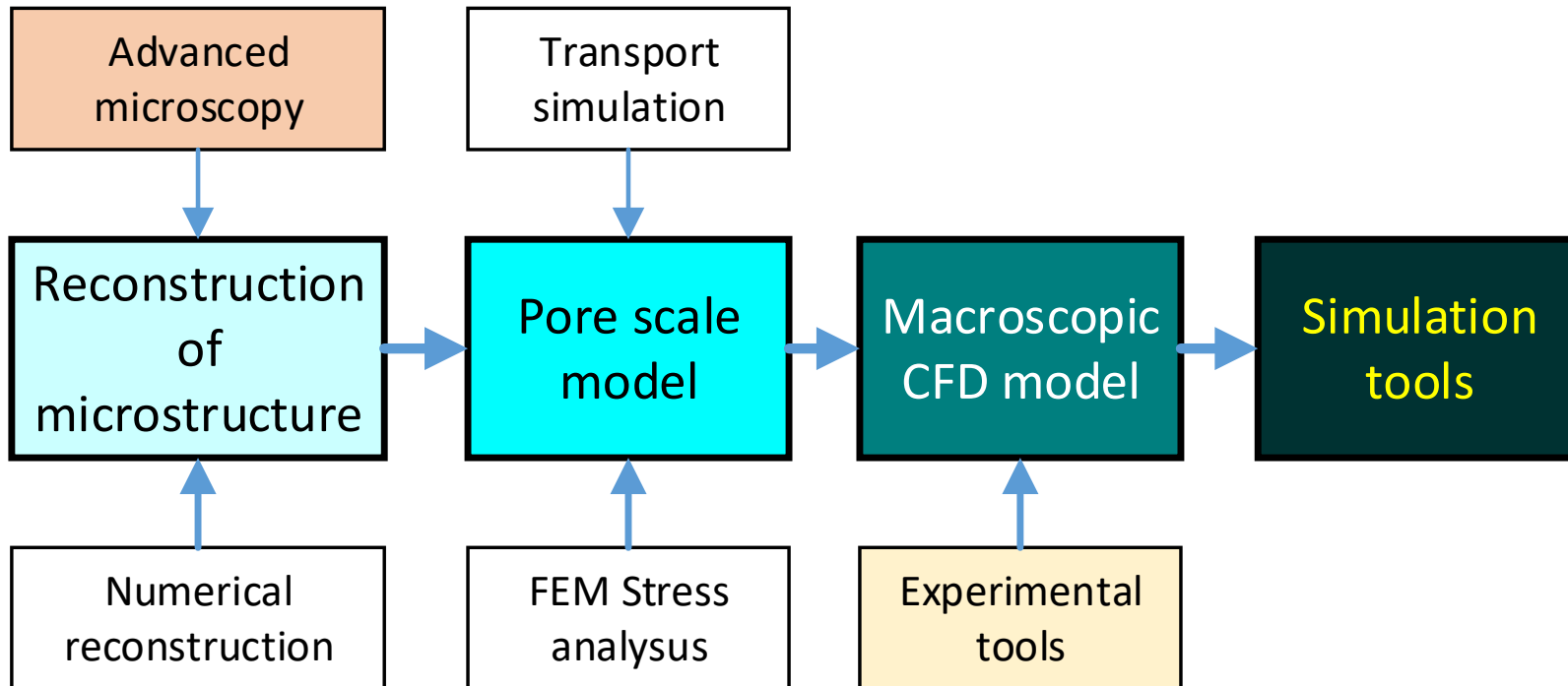
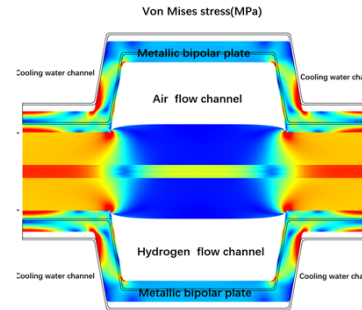
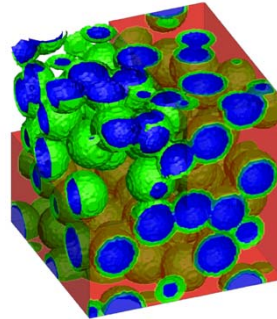
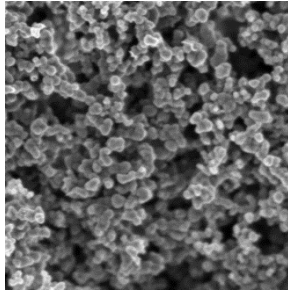
- Multiple species in separated phases
- Reactions taking place at phase boundaries
- Transport closely coupled
- Water exists in different forms



Cathode CL



Multi-scale approach



MACROSCOPIC CL MODELS



Zero-dimension (interface) model

Molar flow rate:

$$N_{H_2} = \frac{I}{2F}$$

$$N_{O_2} = \frac{I}{4F}$$

$$N_{H_2O} = \frac{I}{2F}$$

Mass flow rate:

$$m_{H_2} = \frac{I}{2F} M_{H_2}$$

$$m_{O_2} = \frac{I}{4F} M_{O_2}$$

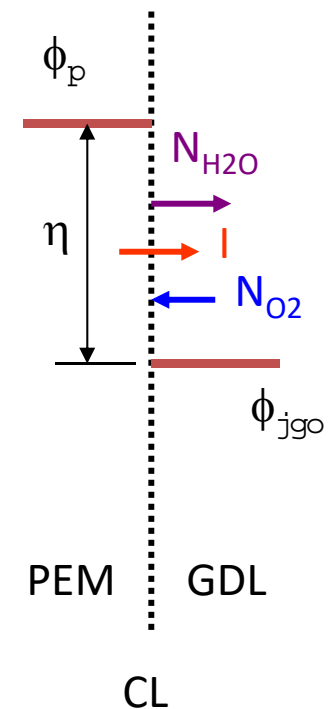
$$m_{H_2O} = \frac{I}{2F} M_{H_2O}$$

$$i_a = i_{0,a} \left[\exp \frac{-\alpha_a F \eta_a}{RT} - \exp \frac{(1-\alpha_a) F \eta_a}{RT} \right]$$

$$i_c = i_{0,c} \left[\exp \frac{-\alpha_c F \eta_c}{RT} - \exp \frac{(1-\alpha_c) F \eta_c}{RT} \right]$$

$$i_{0,c} = i_{0,c}^0 \left(\frac{P_{O_2}}{P_{O_2}^0} \right)^{\gamma} \left[\exp \frac{-E_{A,c}}{RT} \left(\frac{1}{T} - \frac{1}{T^0} \right) \right]$$

$$i_{0,a} = i_{0,a}^0 \left(\frac{P_{H_2}}{P_{H_2}^0} \right)^{\gamma_1} \left(\frac{P_{H_2O}}{P_{H_2O}^0} \right)^{\gamma_2} \left[\exp \frac{-E_{A,a}}{RT} \left(\frac{1}{T} - \frac{1}{T^0} \right) \right]$$



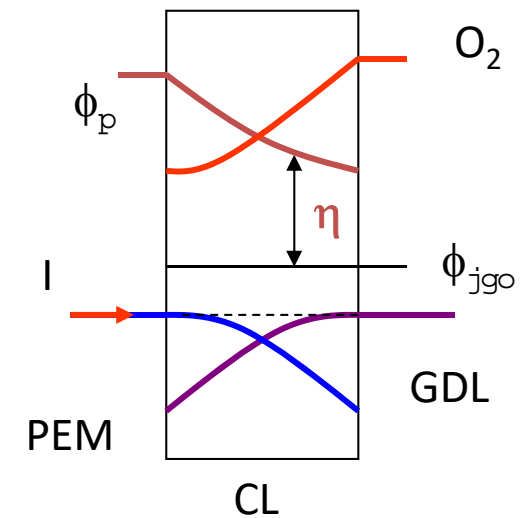
Macro-homogeneous model

- Consider the catalyst layer flooded and transport of species is treated as one homogeneous medium
- Does not reflect the microstructures of the catalyst layer

$$\nabla C = \frac{I - i}{C_{O_2}^{ref} D_{eff} nF}$$

$$\nabla \eta = \frac{i}{\sigma_{eff}}$$

$$\nabla i = j_0 AC \exp\left(\frac{-\alpha F \eta}{RT}\right)$$



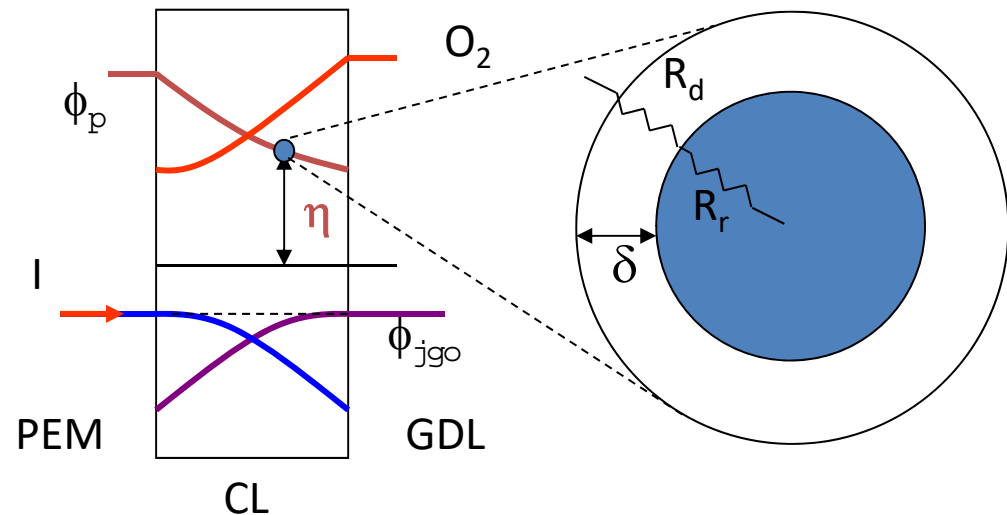
Agglomerate model

- This is equivalent to a two-scale model
- Reflect some microstructures of the catalyst layer
- Need calibration for the model parameters

$$\nabla i = nF \left[\frac{1}{\frac{\delta}{aC_{O_2}^* D_{eff}} + \frac{1}{kE}} \right]$$

$$E = \frac{\tanh(mL)}{mL}; \quad mL = L \sqrt{\frac{k}{C_{O_2}^* D_{eff}}}$$

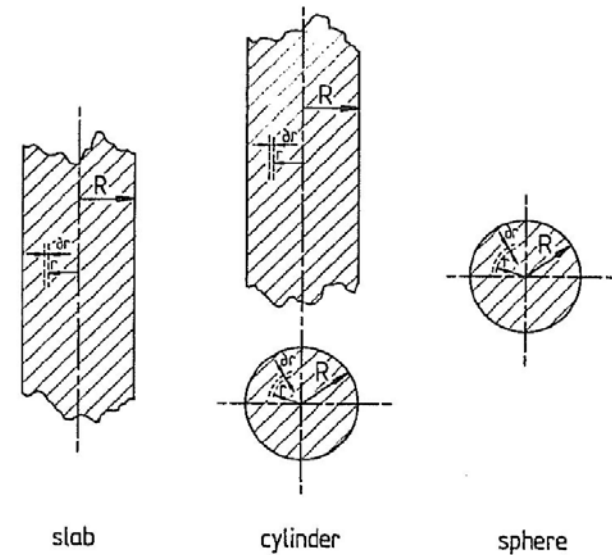
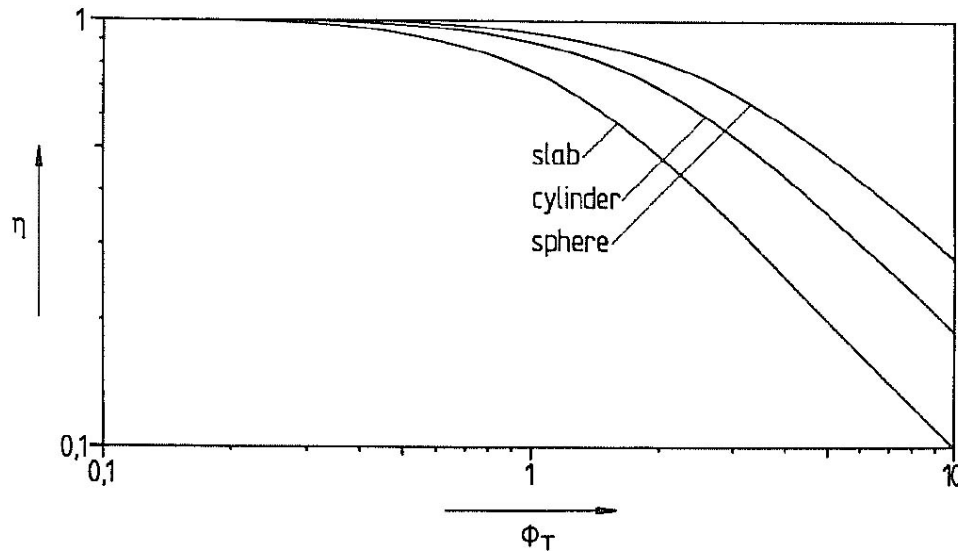
$$k = \frac{Aj_0}{nF} \exp\left(\frac{-\alpha F \eta}{RT}\right)$$



Thiele modulus

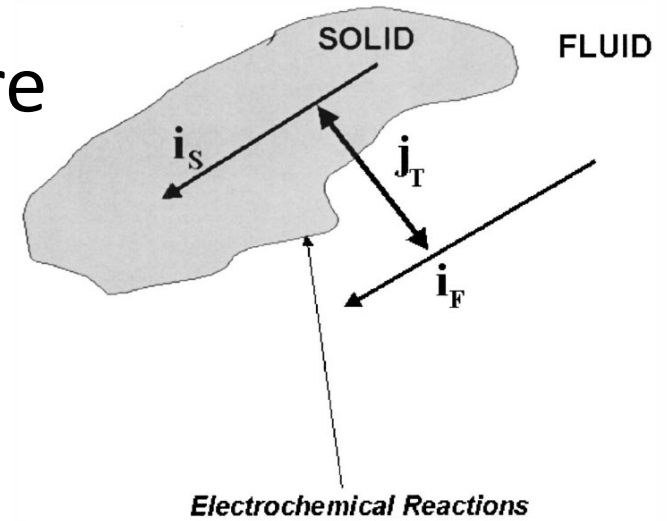
- Effectiveness factor of catalyst pellets

$$\phi_T = R \sqrt{\frac{k'(C)}{DC}}$$



Pore-diffusion limited model

- Assuming mass transport is dictated by diffusion in the pore



$$\sum_{j=1}^{N_{steps}} M_i \frac{j_{T,j}}{F} = \rho D_i \nabla Y_i$$

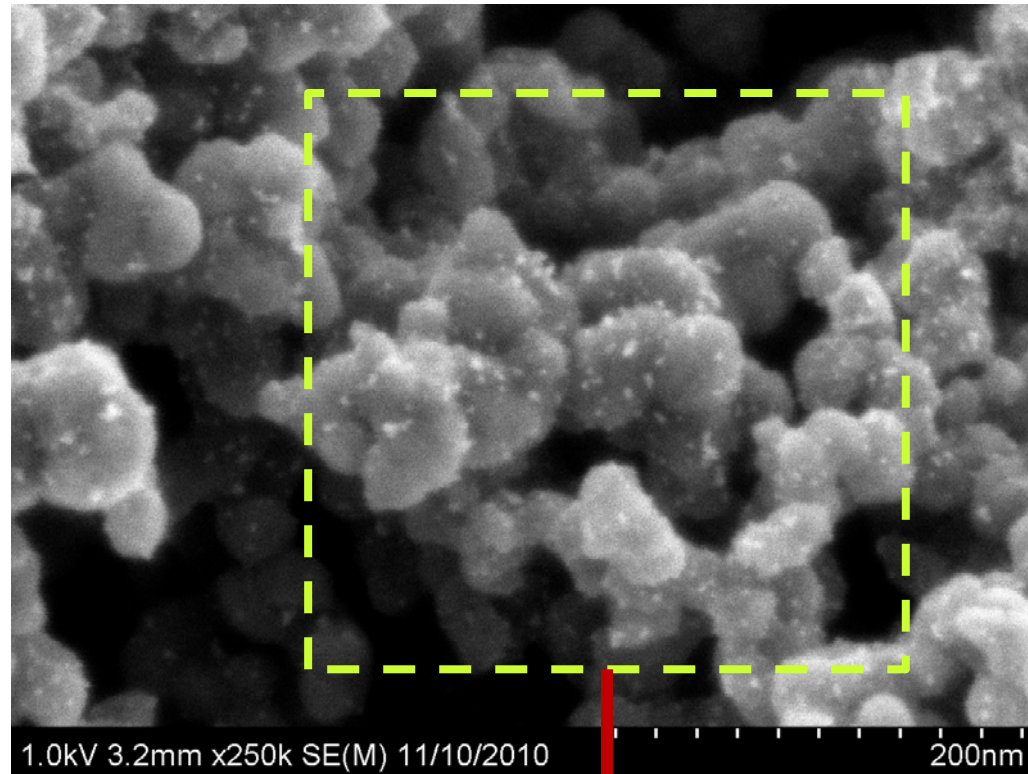
$$\sum_{j=1}^{N_{steps}} M_i (a_{ij}'' - a_{ij}') \frac{j_{T,j}}{F} = \rho D_i \frac{Y_i - Y_{P,i}}{\delta}$$

$$\dot{\omega}_i = \rho D_i \frac{Y_i - Y_{P,i}}{\delta} \left(\frac{S}{V} \right)_{eff}$$

$$j_{T,j} = \frac{j_{0,j}}{\prod_{k=1}^N [\Lambda_{k,ref}]^{\alpha_{k,j}}} \left[\exp\left(\frac{\alpha_{a,j} F}{RT} \eta\right) - \exp\left(-\frac{\alpha_{c,j} F}{RT} \eta\right) \right] \prod_{k=1}^N [\Lambda_k]^{\alpha_{k,j}}$$

TRANSITION BETWEEN MESOSCOPIC AND MACROSCOPIC MODELS

Mesososcopic model for CL



Mesososcopic domain size

Point equation

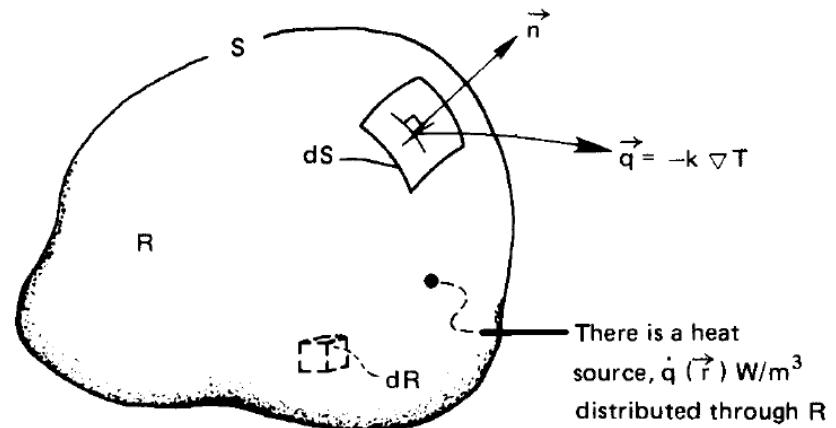
$$Q = - \int_S -k \nabla T \cdot \vec{n} dS + \int_R \dot{q} dR$$

$$-k \nabla T \cdot \vec{n} dS$$

$$\frac{dU}{dt} = \int_R \rho c \frac{\partial T}{\partial t} dR$$

$$\int_S k \nabla T \cdot \vec{n} dS = \int_R (\rho c \frac{\partial T}{\partial t} - \dot{q}) dR$$

$$\int_R (\nabla \cdot k \nabla T - \rho c \frac{\partial T}{\partial t} + \dot{q}) dR = 0$$



Gauss' theorem

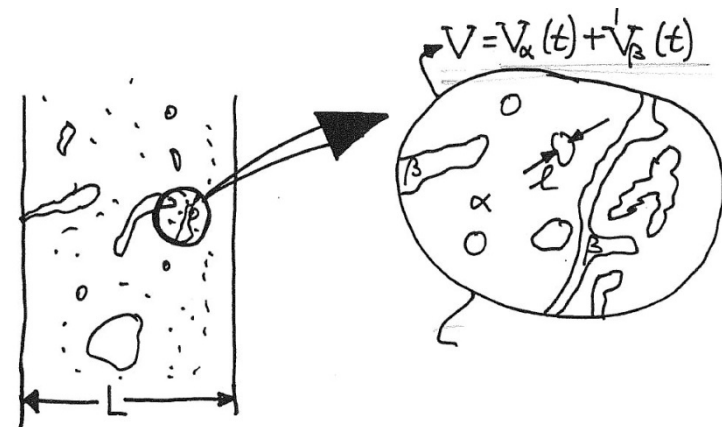
$$\int \vec{A} \cdot \vec{n} dS = - \int \nabla \cdot \vec{A} dR$$

For a porous material, a point equation is only valid within one single phase

Volume averaging

- Governing equations derived using volume average method on conserved physical variables over a *representative element volume* (REV)
- Properties for the transport through bulk material/interface are needed for **model closure**

$$l \ll r \ll L$$



The length scale (r) of the REV is chosen that we obtain sufficiently smooth values of the averaged quantity, while the averaged quantity may undergo significant changes over the length of the system L .

Volume averaging method

Point equation: Single phase

$$\frac{\partial}{\partial t}(\rho_k \psi_k) + \nabla \cdot (\rho_k \vec{v}_k \psi_k) = -\nabla \cdot (\vec{j}_k) + \rho_k \phi_k$$

$\psi = 1, \vec{v}, h, Y_i$ (mass, momentum, energy, species)

For PEMFC CL:

$k = \text{carbon, ionomer, gas, liquid}$

$$\langle \psi_k \rangle \equiv \frac{1}{V} \int \psi_k dV \quad \langle \psi_k \rangle^k \equiv \frac{1}{V} \int \psi_k^k dV$$

$$\langle \nabla \psi_k \rangle = \nabla \langle \psi_k \rangle + \frac{1}{V} \int \psi_k \vec{n}_k dA$$

- Additional terms appear in the volume-averaged equations
- Model closure is needed for these terms.

Advection by the mean flow

Dispersion

Advection across A_i

$$\frac{\partial}{\partial t}(\rho_k \langle \psi_k \rangle) + \nabla \cdot (\rho_k \langle \vec{v}_k \rangle \langle \psi_k \rangle^k) + \nabla \cdot (\rho_k \langle \tilde{\vec{v}}_k \cdot \tilde{\psi}_k \rangle) + \int_{A_i} \rho_k \langle (\vec{v}_k - \vec{v}_i) \cdot \vec{n}_k \psi_k \rangle dA$$

$$= -\nabla \cdot (\langle \vec{j}_k \rangle) - \frac{1}{V} \int_{A_i} \vec{j}_k \cdot \vec{n}_k dA + \rho_k \langle \phi_k \rangle$$

Diffusion Flux across A_i Production

$$\frac{\partial}{\partial t} (\rho_k \langle \psi_k \rangle) + \nabla \cdot (\rho_k \langle \tilde{v}_k \rangle \langle \psi_k \rangle^k) + \nabla \cdot (\rho_k \langle \tilde{v}_k \cdot \tilde{\psi}_k \rangle) + \int_{A_i} \rho_k \langle (\tilde{v}_k - \tilde{v}_i) \cdot \tilde{n}_k \psi_k \rangle dA$$

$$= -\nabla \cdot (\langle \vec{j}_k \rangle) - \frac{1}{V} \int_{A_i} \vec{j}_k \cdot \tilde{n}_k dA + \rho_k \langle \varphi_k \rangle$$

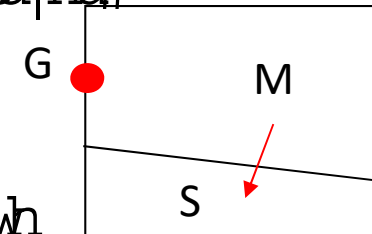
S $\nabla \cdot (\langle \vec{j}_{O_2} \rangle) + \frac{1}{V} \int_{A_i} (\vec{j}_{O_2} \cdot \tilde{n}_{GS,MS}) dA = -\rho_{O_2} \langle \varphi_{O_2} \rangle$

M $\nabla \cdot (\langle \vec{j}_{O_2} \rangle) + \frac{1}{V} \int_{A_i} (\vec{j}_{O_2} \cdot \tilde{n}_{MS}) dA = 0$

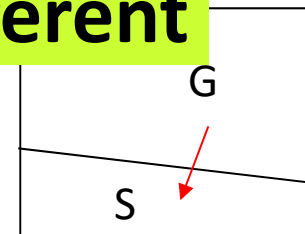
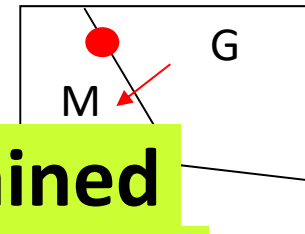
M $\nabla \cdot (\langle \vec{j}_{O_2} \rangle) + \frac{1}{V} \int_{A_i} (\vec{j}_{O_2} \cdot \tilde{n}_{MG} + \vec{j}_{O_2} \cdot \tilde{n}_{MS}) dA = 0$

Existing macroscopic models can be explained using volume-average equations with different configurations of phases and interfaces

p r g h e i a r r g h g f o w d w t o l h u t



F O S w # r y h u n g t e | # h o f w u r d w h



Interfaces in CL

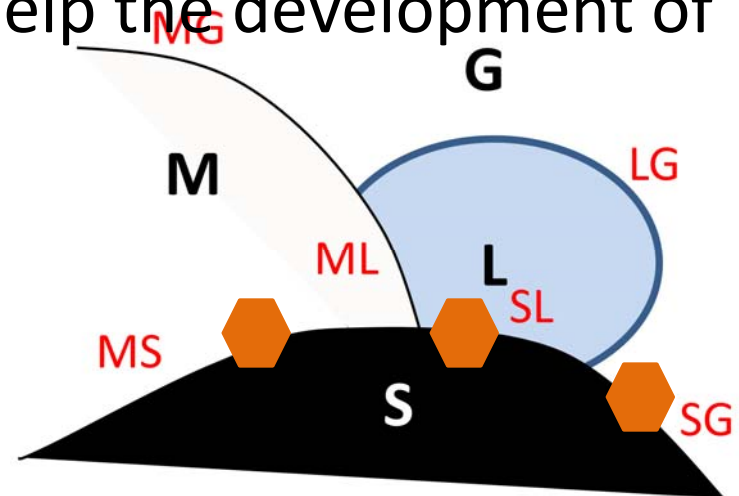
$$\begin{aligned}
 & \frac{\partial}{\partial t} (\rho_k \langle \psi_k \rangle) + \nabla \cdot (\rho_k \langle \bar{\mathbf{v}}_k \rangle \langle \psi_k \rangle^k) + \nabla \cdot (\rho_k \langle \tilde{\mathbf{v}}_k \cdot \tilde{\psi}_k \rangle) + \int_{A_i} \rho_k \langle (\bar{\mathbf{v}}_k - \bar{\mathbf{v}}_i) \cdot \bar{\mathbf{n}}_k \psi_k \rangle dA \\
 & = -\nabla \cdot (\langle \vec{j}_k \rangle) - \frac{1}{V} \int_{A_i} \vec{j}_k \cdot \bar{\mathbf{n}}_k dA + \rho_k \langle \varphi_k \rangle
 \end{aligned}$$

Advection by the mean flow
Dispersion
Advection across Ai

Diffusion
Flux across Ai
Production

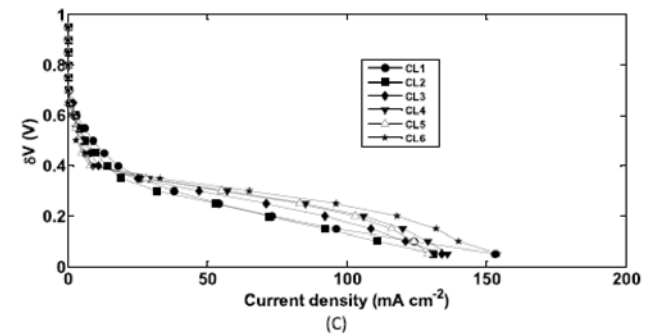
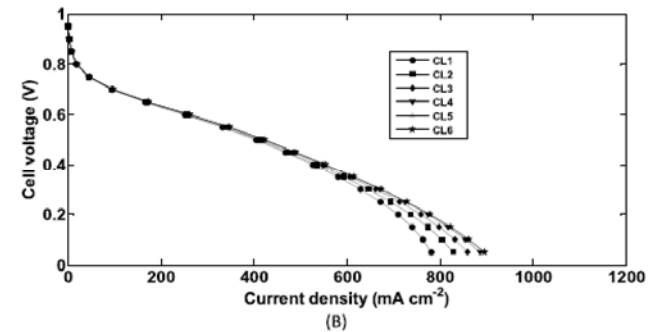
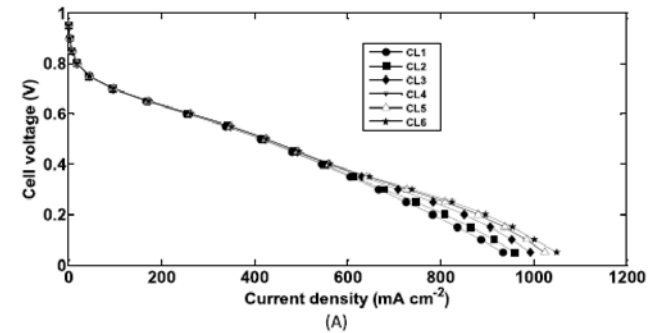
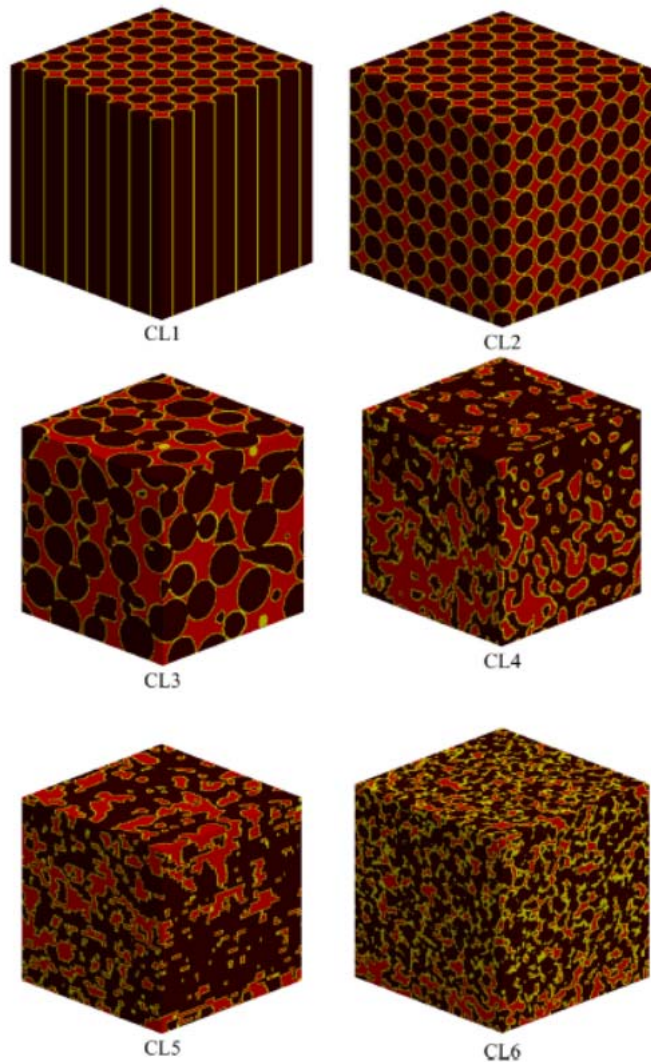
- **Model closure is very involved**

- Interfacial sub-models needed
- Microscopic modeling can help the development of sub-models



PORE SCALE MODELLING

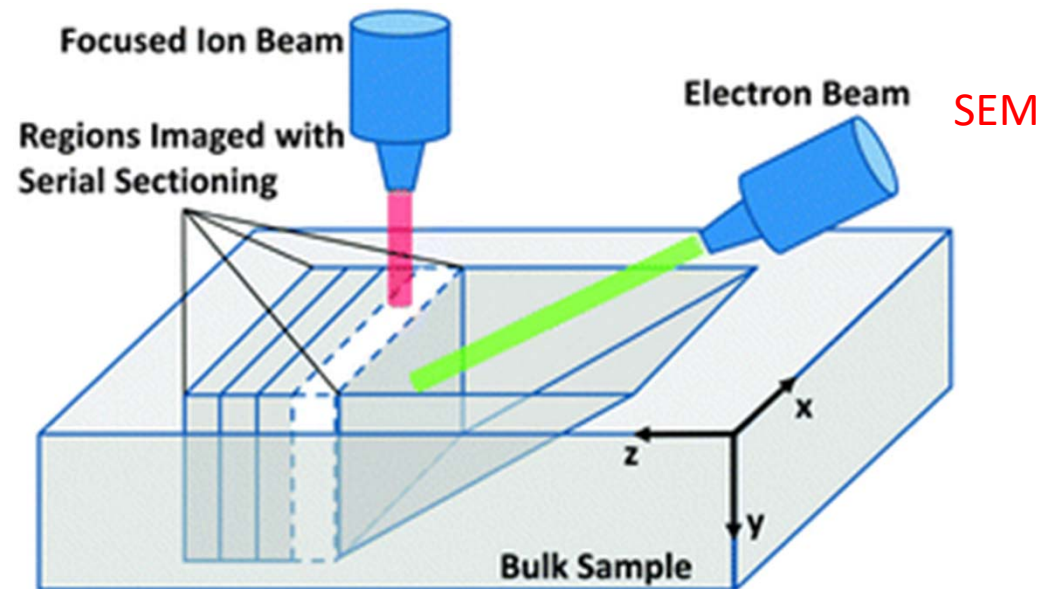
Microstructure matters



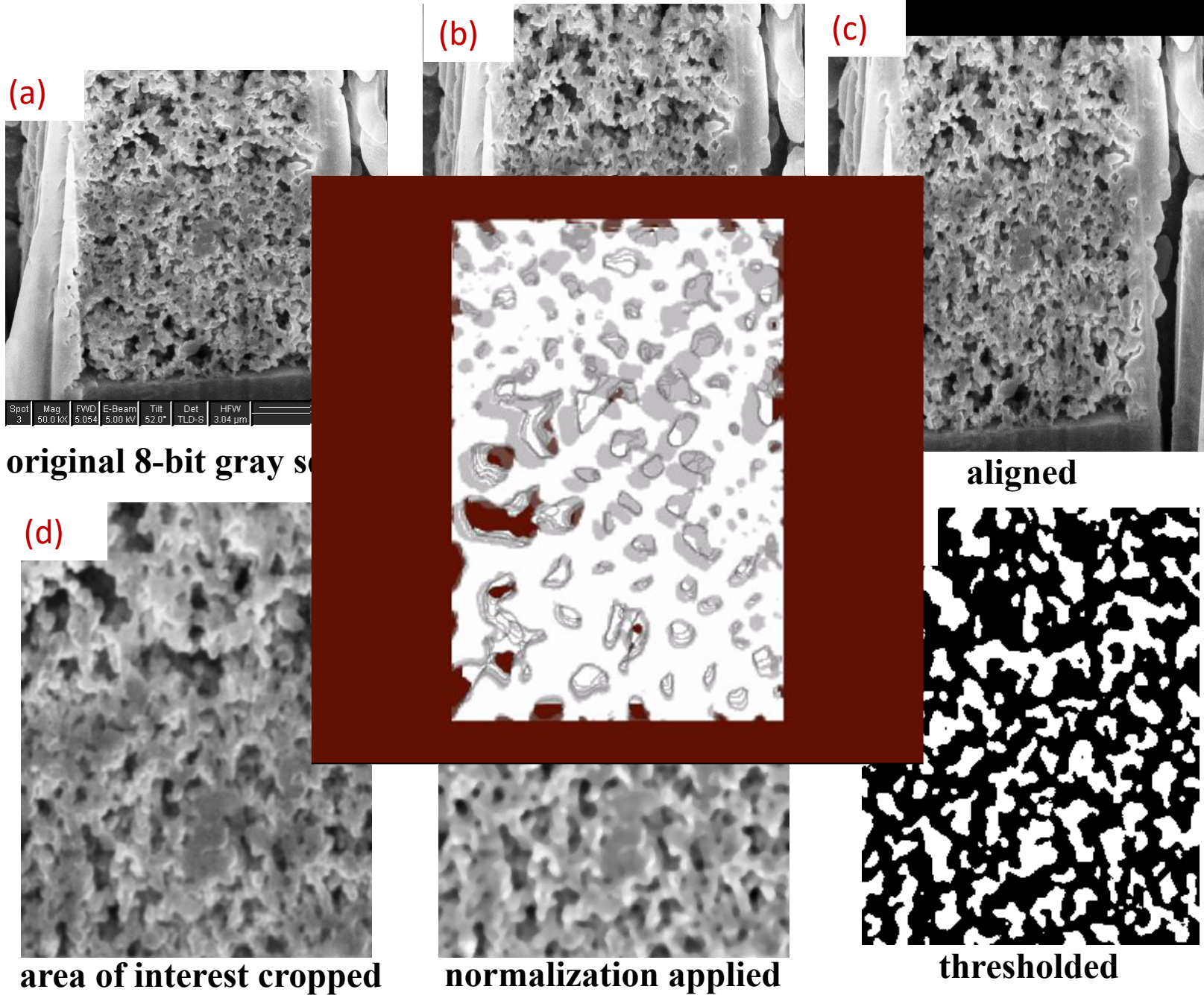
“Geometrical structures of catalyst layer and their impact on oxygen reduction in proton exchange membrane fuel cell”, Y Gao and XX Zhang,, *Electrochimica Acta*, 218 (2016), 101-109

Focused ion beam (FIB) + SEM

- FIB slicing can be done in ~ 10 nm resolution
- Intrusive method (destroys material)
- Coating of metal (W, Pt) on sample may protect overheat and enhance image acquired (ALD)



FIB-SEM: Image processing

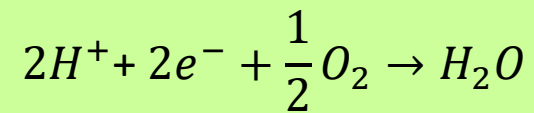
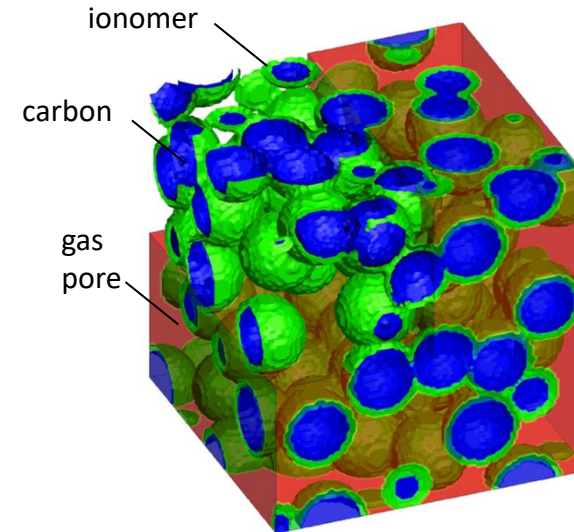


Pore scale modeling (PSM)

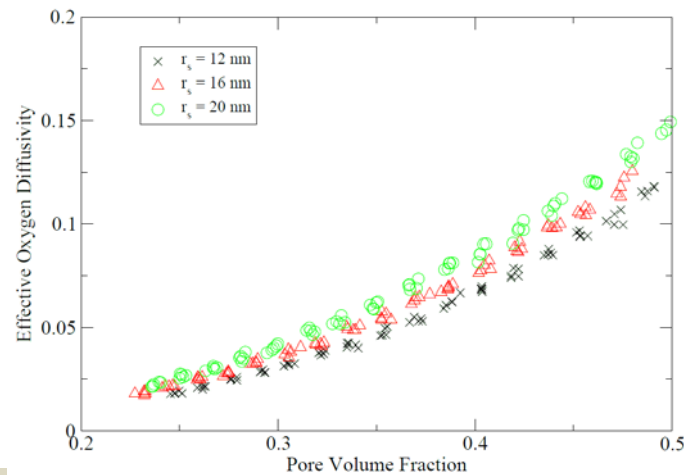
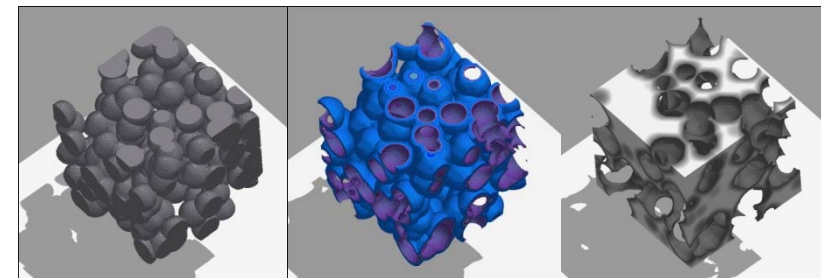
- Direct solution of conservation equations on microscopic geometry

$$0 = -\nabla \cdot (\vec{j}_k) + \rho_k \phi_k$$

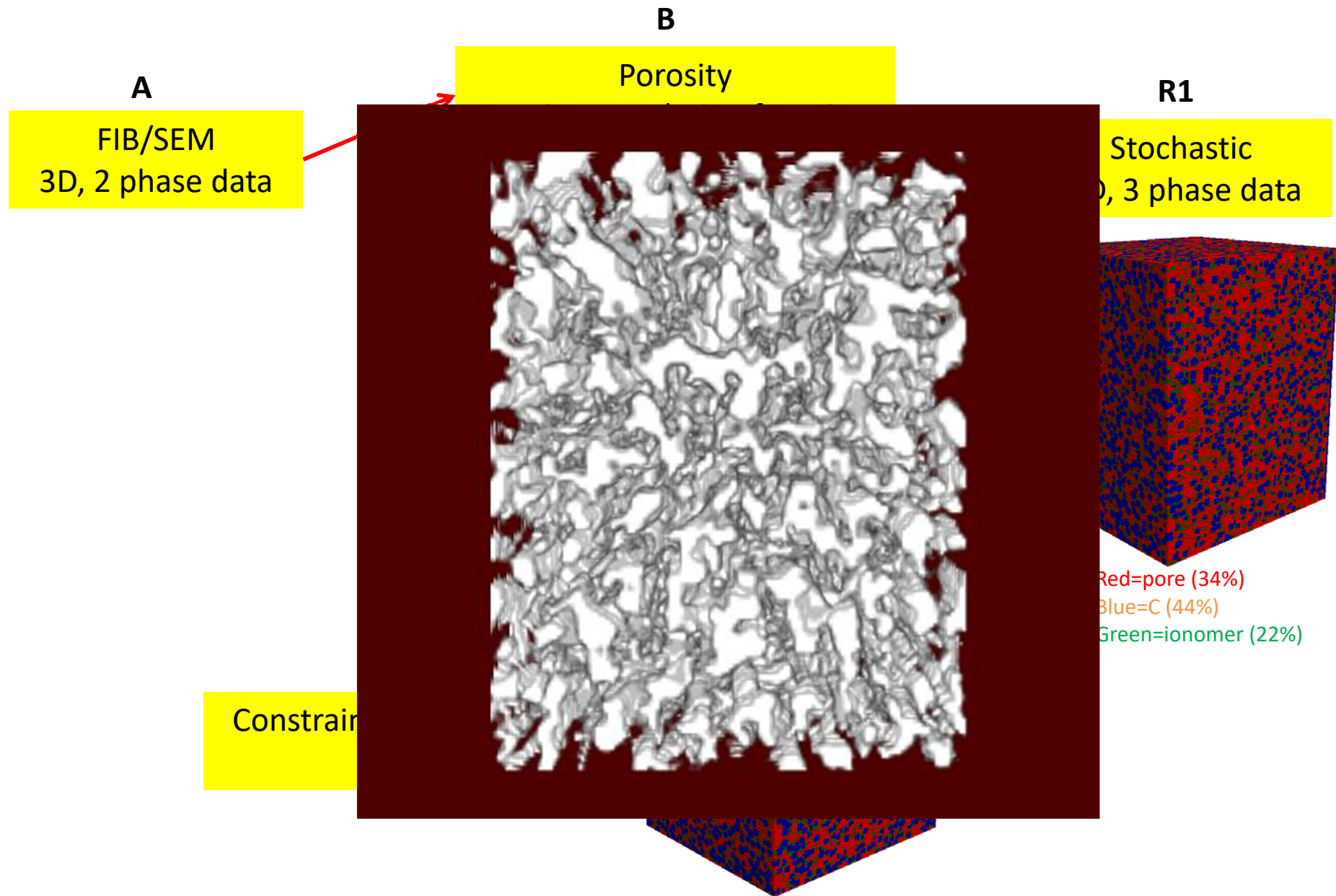
- Stochastically generated or actual microstructure
- Macroscopic properties computed



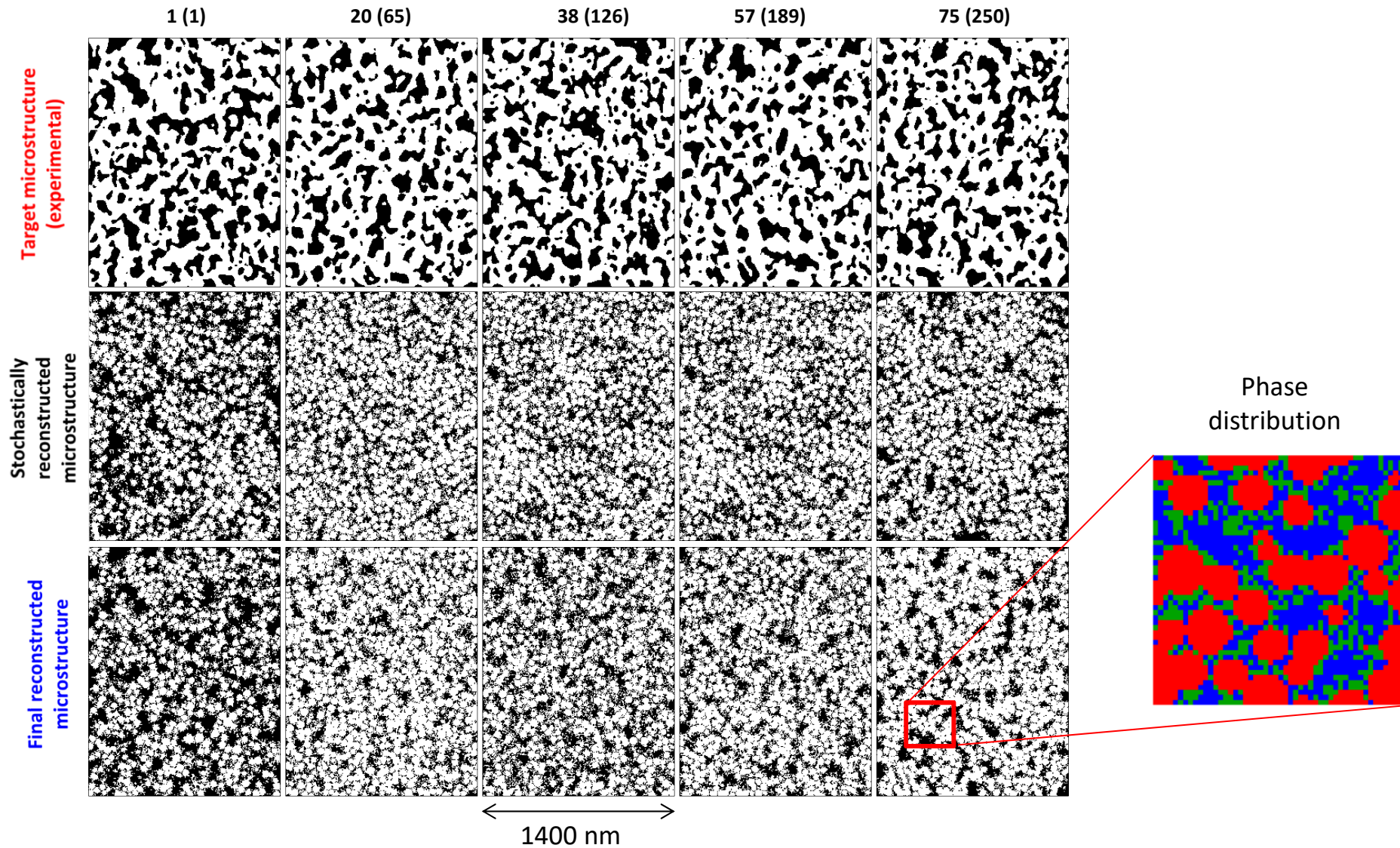
e^- H^+ O_2, H_2O



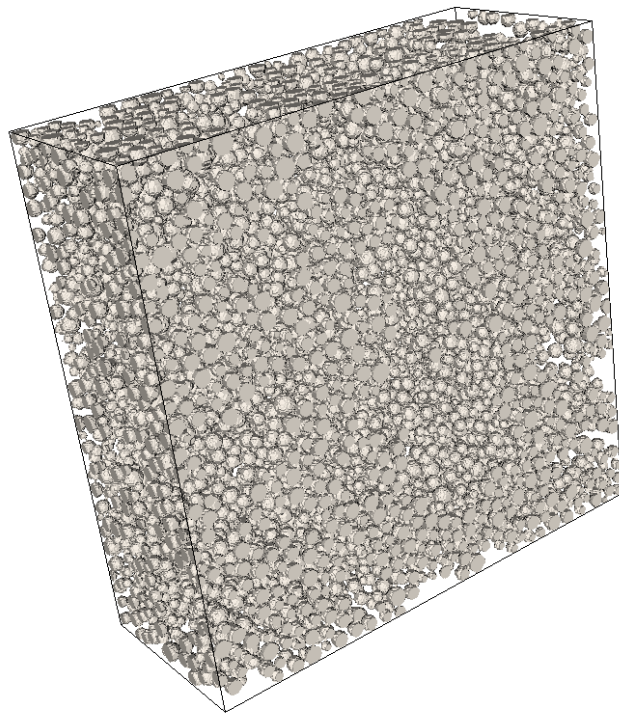
Porous medium reconstruction



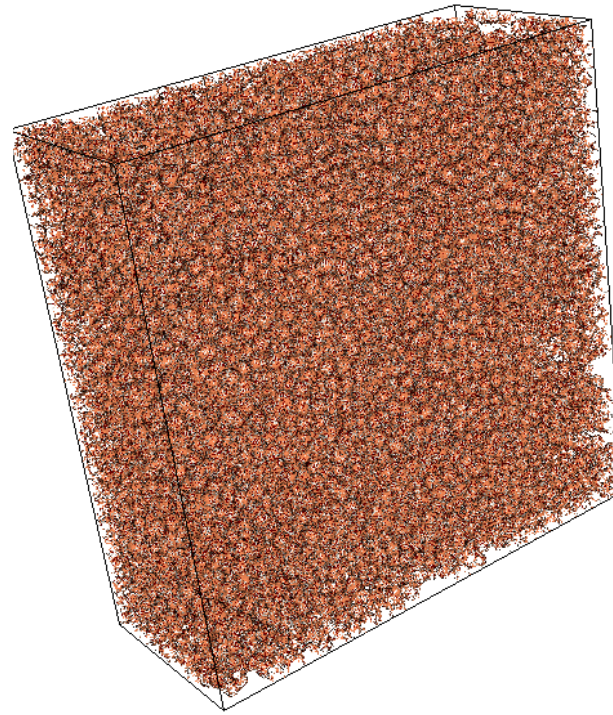
Comparison: FIB-SEM vs. Reconstruction



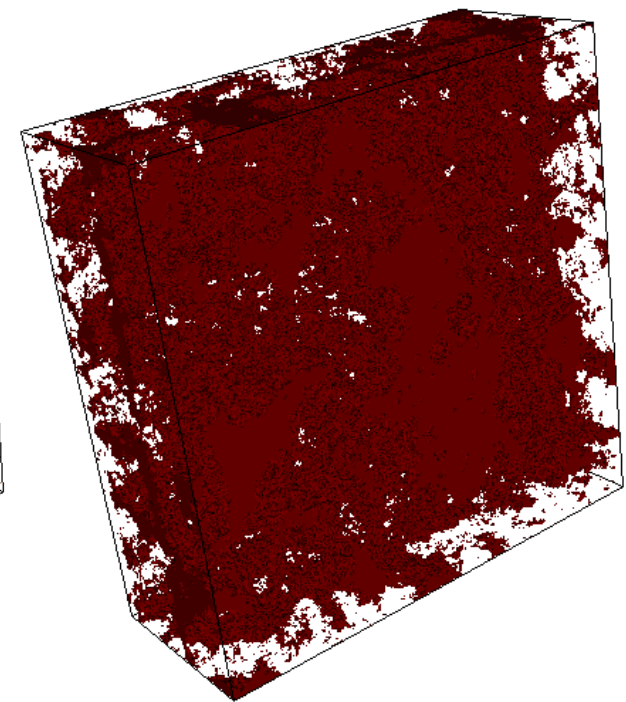
Reconstructed catalyst layer



C-Pt



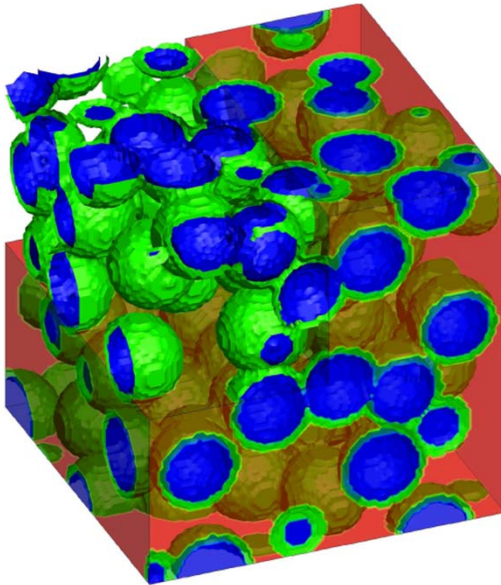
Ionomer



Pores

Lange, Carlsson, Stewart, Sui, Djilali, *Electrochem. Acta* 2012

Coupled transport processes in CL



Transport fluxes

$$\hat{\Gamma}_t = \begin{bmatrix} \hat{\Gamma}_{O_2,t} \\ \hat{\Gamma}_{H_2O,t} \\ \hat{\Gamma}_{H^+,t} \\ \hat{\Gamma}_{e,t} \end{bmatrix} = \begin{bmatrix} -\hat{D}_{O_2} \hat{\nabla} \hat{C}_{O_2} \\ -\hat{D}_{H_2O} \hat{\nabla} \hat{C}_{H_2O} - \frac{n_d \sigma_{m,ref} \phi_{m,ref}}{C_{H_2O,ref} D_{H_2O,ref} F} \hat{\sigma}_m \hat{\nabla} \hat{\phi}_m \\ -\hat{\sigma}_m \hat{\nabla} \hat{\phi}_m \\ \hat{\sigma}_s \hat{\nabla} \hat{\phi}_s \end{bmatrix}$$

Reaction fluxes

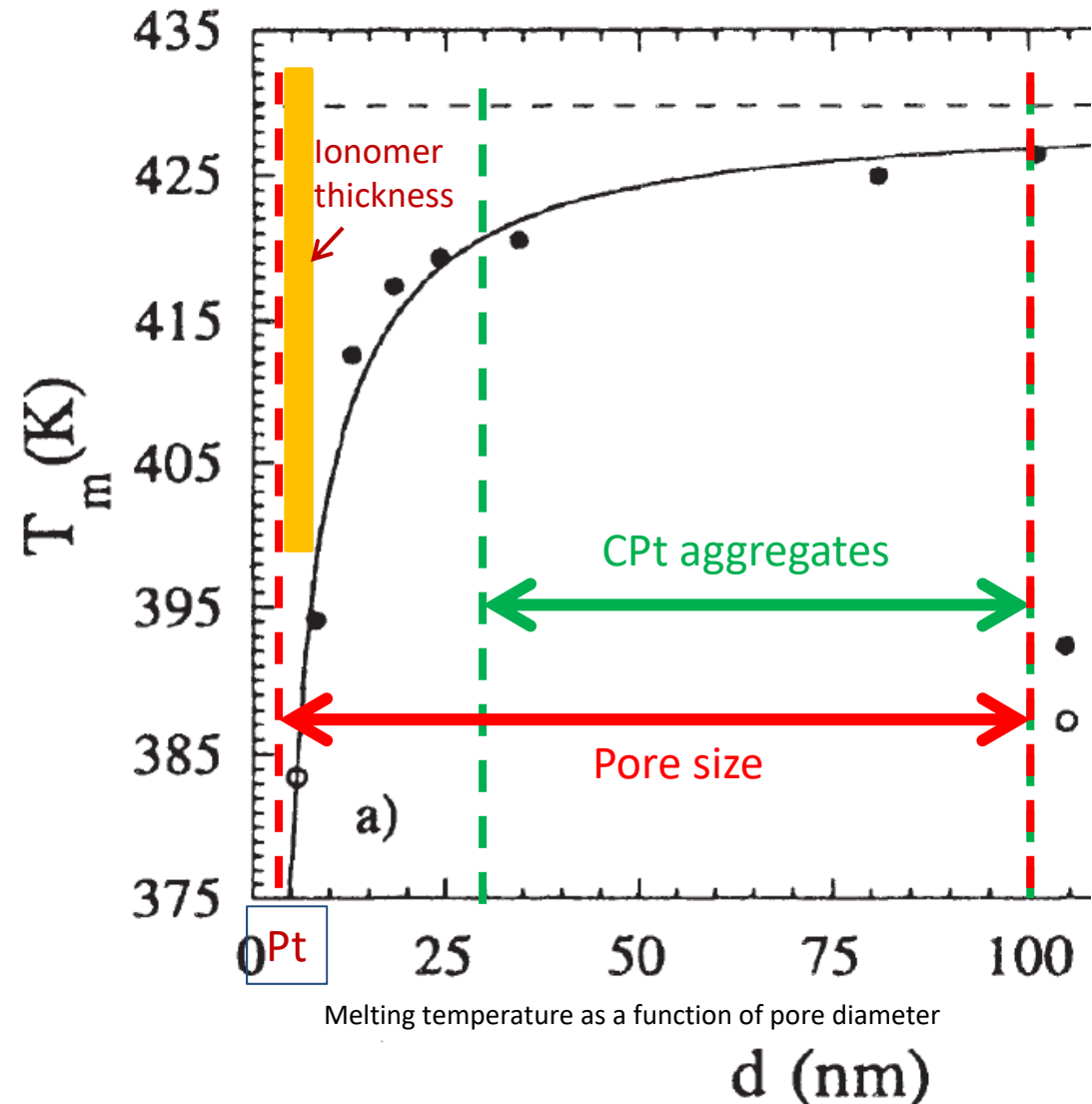
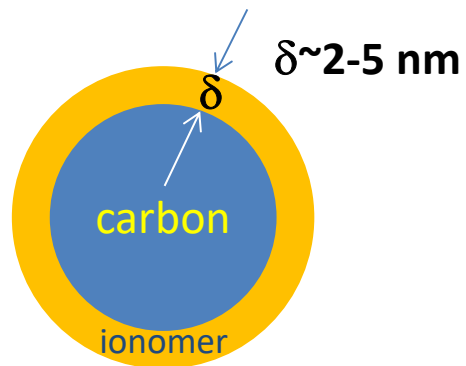
$$\hat{\Gamma}_r = \begin{bmatrix} \hat{\Gamma}_{O_2,r} \\ \hat{\Gamma}_{H_2O,r} \\ \hat{\Gamma}_{H^+,r} \\ \hat{\Gamma}_{e,r} \end{bmatrix} = \begin{bmatrix} \frac{i_0 l_{ref}}{4FD_{O_2,ref} C_{O_2,ref}} \hat{C}_{O_2} \exp\left(\frac{-\alpha_c F}{RT} \eta\right) \\ -\frac{i_0 l_{ref}}{2FD_{H_2O,ref} C_{H_2O,ref}} \hat{C}_{O_2} \exp\left(\frac{-\alpha_c F}{RT} \eta\right) \\ \frac{i_0 l_{ref}}{\sigma_{m,ref} \phi_{m,ref}} \hat{C}_{O_2} \exp\left(\frac{-\alpha_c F}{RT} \eta\right) \\ \frac{i_0 l_{ref}}{\sigma_{s,ref} \phi_{s,ref}} \hat{C}_{O_2} \exp\left(\frac{-\alpha_c F}{RT} \eta\right) \end{bmatrix}$$

Limitations

- FIB/SEM provides only morphological information of solid materials
- MD/CGMD are limited to small length/time scales
- PSM considers nano-material as continuum
- LBM does not consider thermodynamic behavior at nano-scale

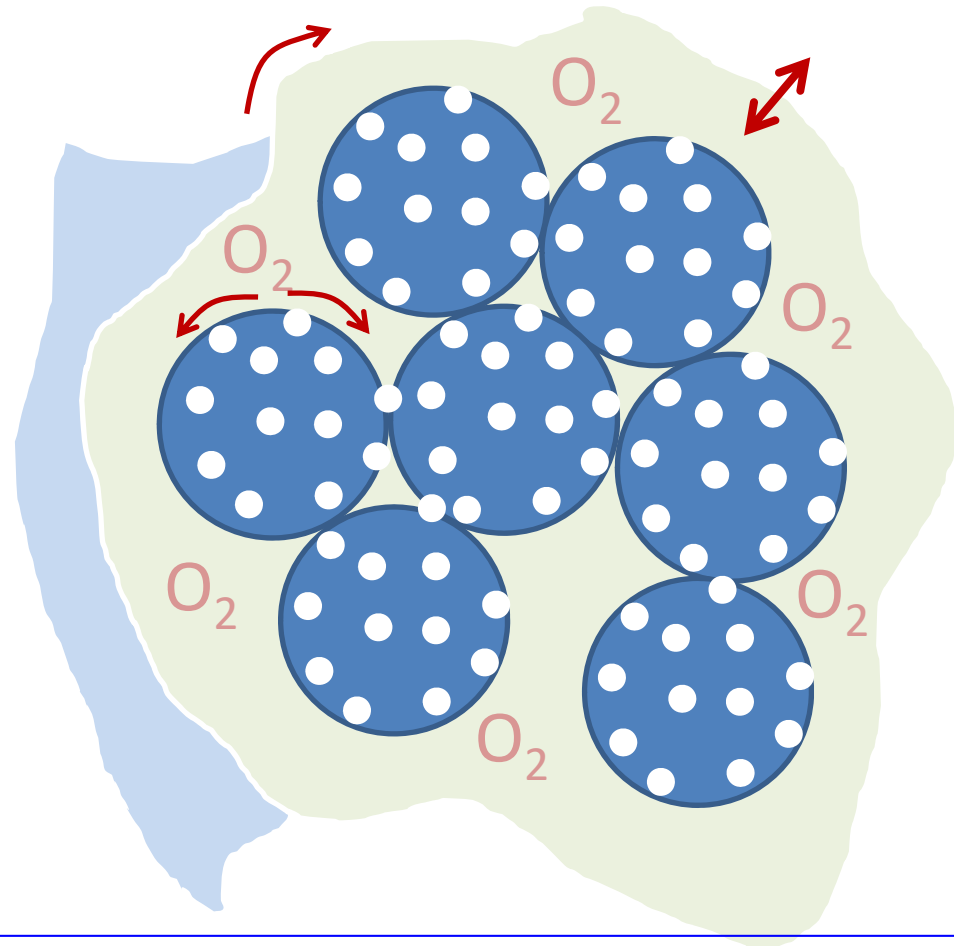
What's missing

- **Transitions**
 - Thermodynamics
 - Transport regimes



What's missing

- **Interfacial transport**
 - Adsorption
 - Surface diffusion
 - Wettability



$$\begin{aligned}
 & \frac{\partial}{\partial t} (\rho_k \langle \psi_k \rangle) + \nabla \cdot (\rho_k \langle \bar{v}_k \rangle \langle \psi_k \rangle^k) + \nabla \cdot (\rho_k \langle \tilde{v}_k \cdot \tilde{\psi}_k \rangle) + \int_{A_i} \rho_k \langle (\bar{v}_k - \bar{v}_i) \cdot \bar{n}_k \psi_k \rangle dA \\
 & = -\nabla \cdot (\langle \vec{j}_k \rangle) - \frac{1}{V} \int_{A_i} \vec{j}_k \cdot \bar{n}_k dA + \rho_k \langle \varphi_k \rangle
 \end{aligned}$$

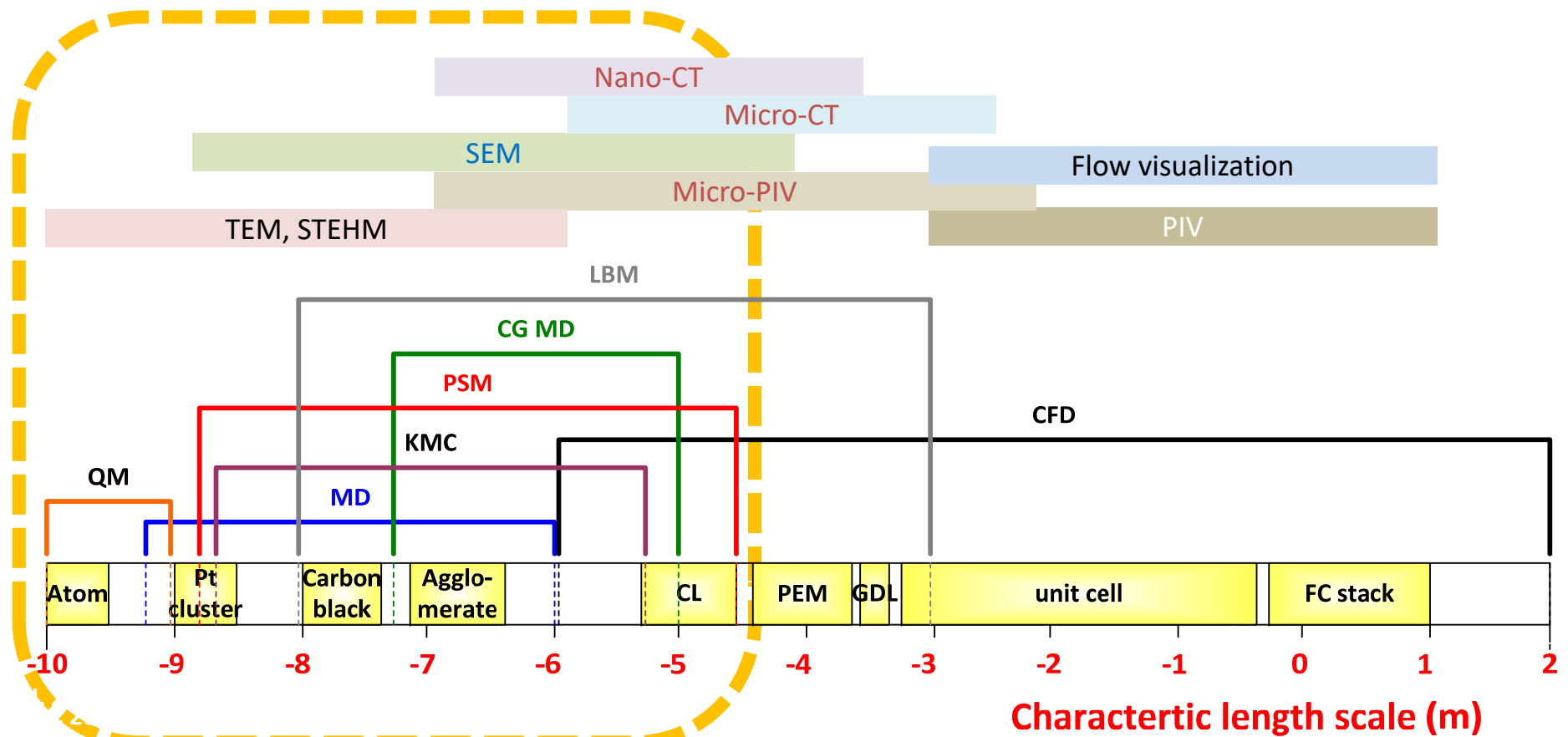
Advection by the mean flow
Dispersion
Advection across A_i

Diffusion
Flux across A_i
Production

OUTLOOK



PSM + experiment/simulation tools



PSM model can play a central role in CL research and development

Research opportunities

- **In situ and operando SEM/TEM observation**
 - True validation for mesoscopic models
- **Measurement of physical properties of material at its actual length scale in CL**
 - Surface properties
 - Diffusivity
- **Multiscale simulation technique**
 - Mesoscopic model to bridge both ends
- **Establish links between fabrication processes and BOL**

Pine soot + 'goo'



184

J.R. Swider et al. / Journal of Cultural Heritage 4 (2003) 175–186

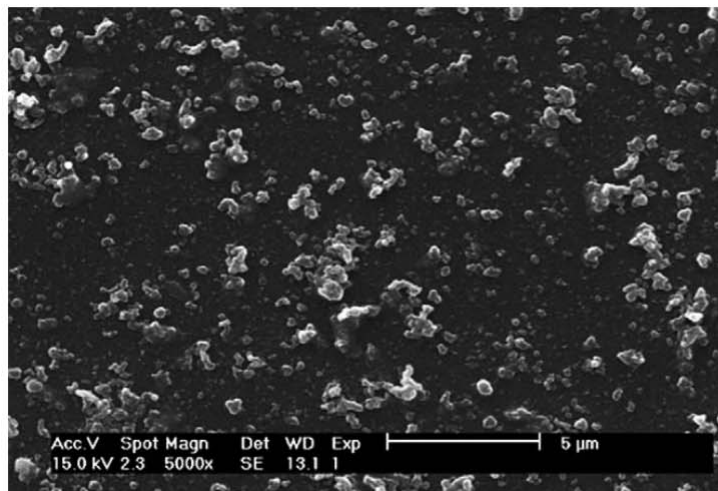
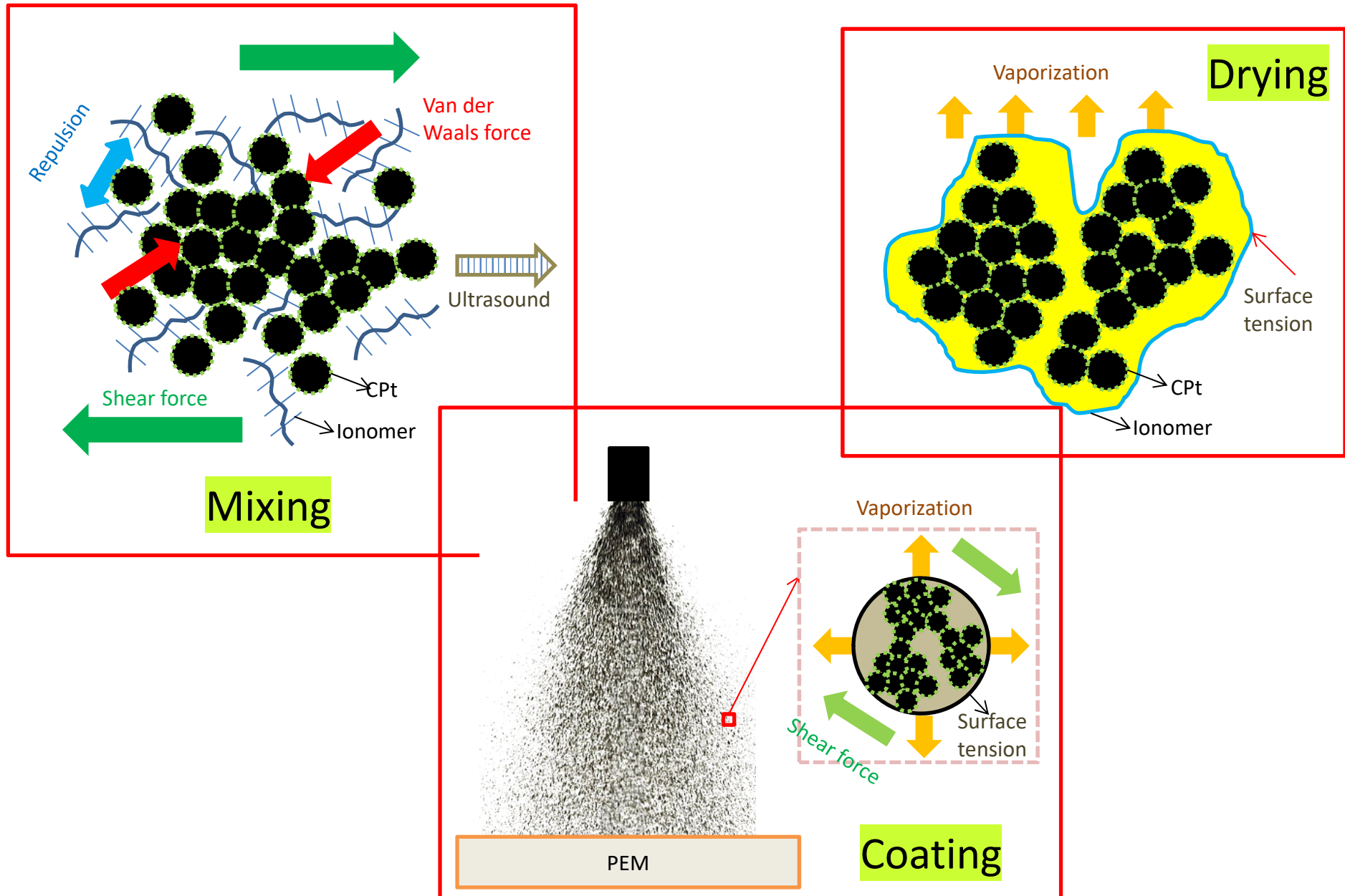


Fig. 7. SEM image of Chinese Shanghai pine soot ink.



Model & simulation of CL fabrication



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- Hubei 100-Talent program, China
- Prof. Ned Djilali, UVic
- Hanse-Wissenschaftskolleg, Germany
- Pacific Institute for the Mathematical Sciences (PIMS)



University
of Victoria



Hanse-Wissenschaftskolleg
Institute for Advanced Study



National Natural Science
Foundation of China



International Collaboration

- **Long term collaboration with Canadian universities**
 - UVic, SFU, UBC
 - U of Toronto, U of Alberta, UQTR
- **In contact with research organizations**
 - Canada: Ballard Power Systems, NRC
 - Japan: Yamanashi University, Doshisha University, Honda R&D Tochigi
 - Germany: NEXT ENERGY (DLR), Helmholtz Inst. Ulm
 - USA: UC Merced
 - Iran: SBUK
 - India: IIT
- **Bi-annual EEST conference for IAEOES**



HONDA

NRC · CNRC

Energy, Mining & Environment

NEXT ENERGY

EWE-Forschungszentrum für
Energietechnologie e.V.



HIU
Helmholtz Institute Ulm
Electrochemical Energy Storage



Additional activities

- **PEM-based electrolyzer** (Profs. MJ Luo and Chen of WUT)
- **Membrane desalination (MD)** and MD-FC hybrid systems (PhD student Hesam Harandi)
- **HT-PEM** fuel cell + methanol reformer (Beihang University)
- **AEMFC** (NCU, ITRI)
- **Hydrogen infrastructure:** regulations and planning (Dr. SX Li of WUT)

International Conference on Electrochemical Energy Science & Technology (EEST)





Pang-Chieh (Jay) Sui
pcsui@whut.edu.cn
E-mobility Research Group

Thank you for your attention!